



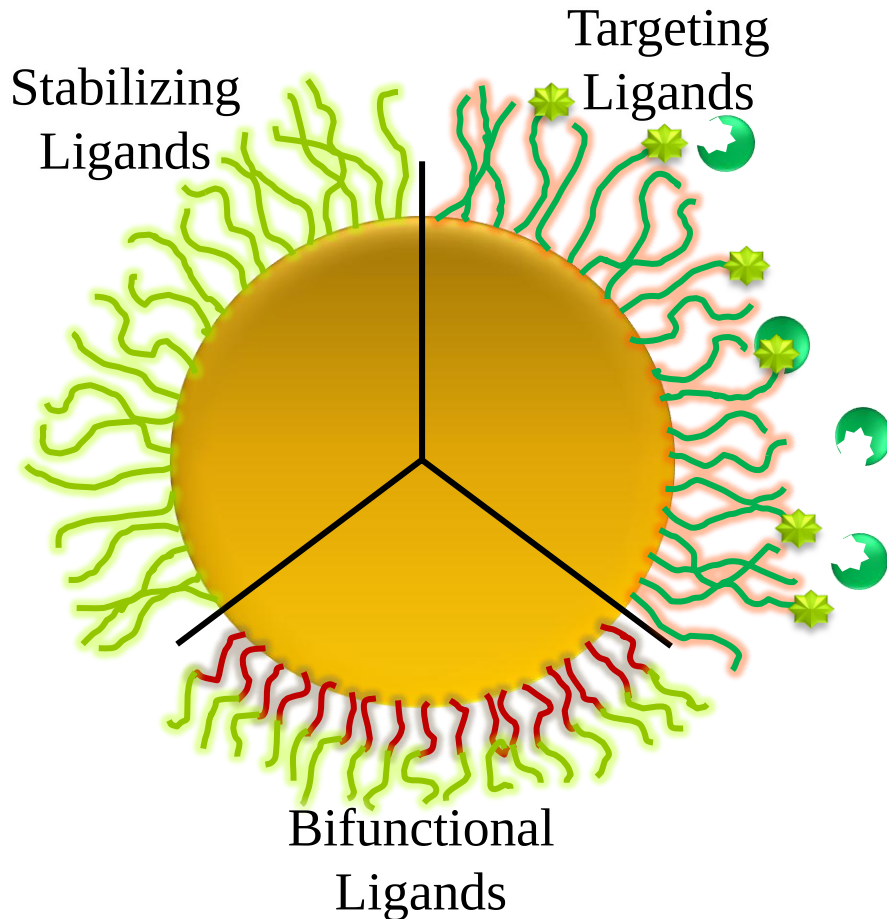
SYNTHESIS AND PROCESSING OF METALLIC NANOMATERIALS USING CO₂ EXPANDED LIQUIDS AS A GREEN SOLVENT MEDIUM

Christopher Kitchens

Dept. of Chemical and Biomolecular Engineering

Clemson University, SC

ENGINEERED NANOPARTICLES



Role of Surface Chemistry

- Stability
- Size and Shape Control
- Compatibility
- Reactivity
- Functionality
 - Targeting
 - Sensing

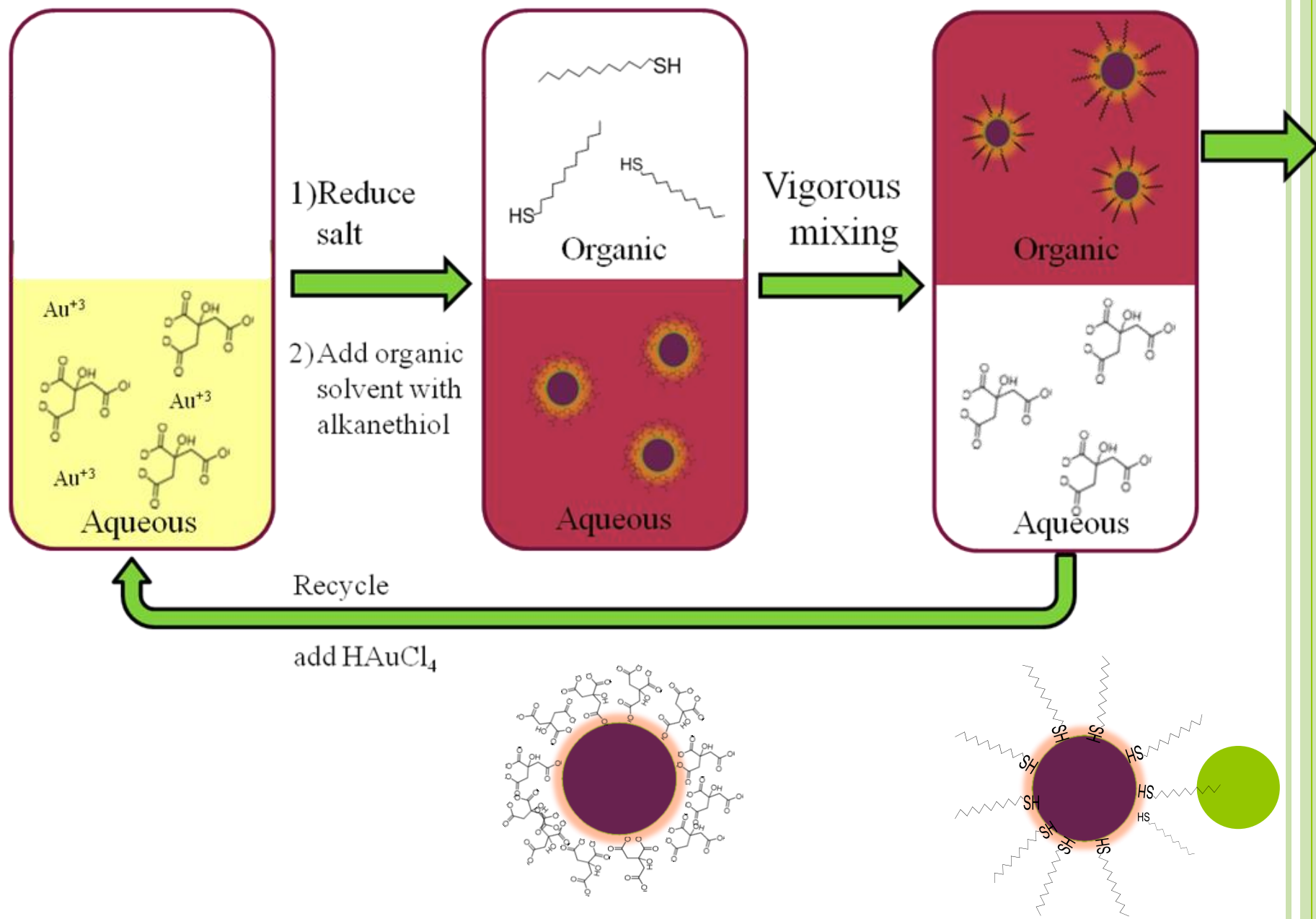


OUTLINE

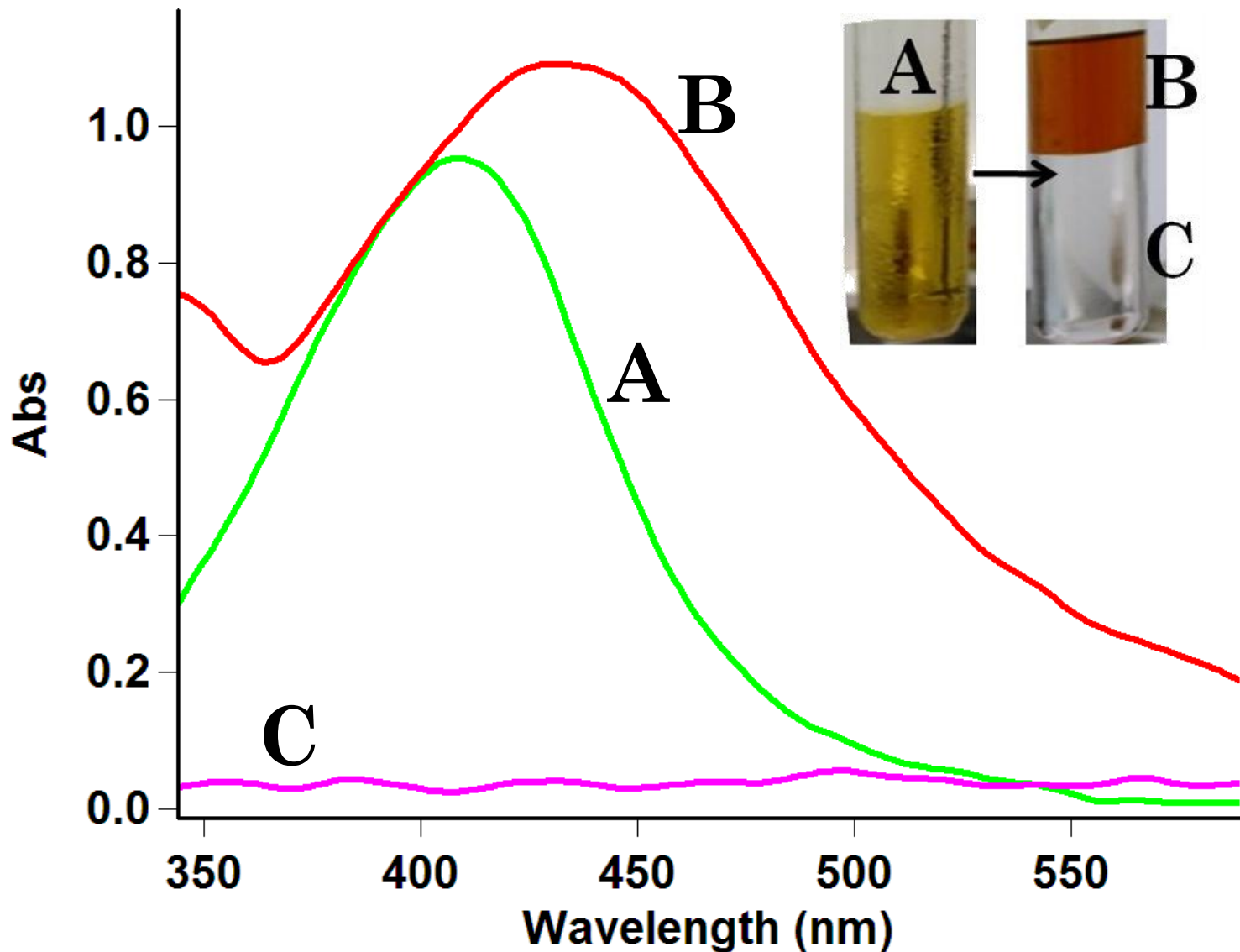
- Greener Synthesis of Metal Nanoparticles
- Processing of Gold Nanoparticles and Nanorods using Gas eXpanded Liquids (GXLs)
- Tunable Nanoparticle Synthesis in GXLs
- Organic Aqueous Tunable Systems



SYNTHESIS AND LIGAND EXCHANGE



LIGAND EXCHANGE (SILVER NANOPARTICLES)



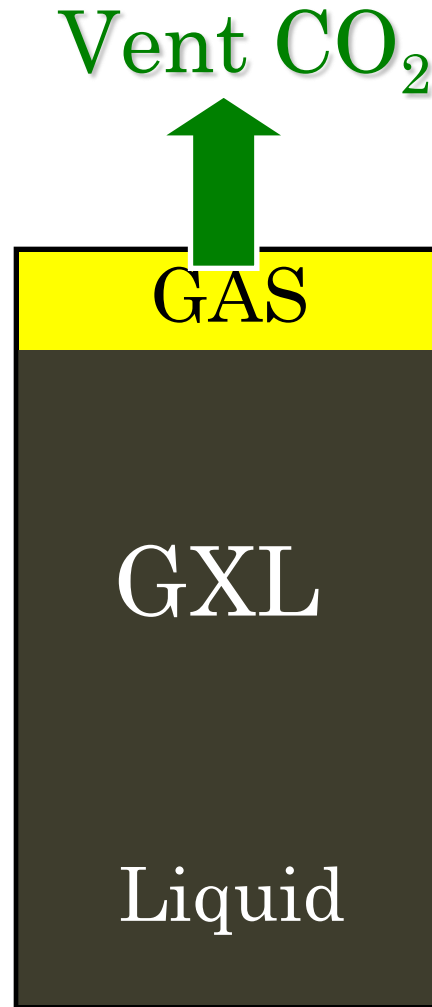
TUNABLE ORGANIC-CO₂ MIXTURES: GAS EXPANDED LIQUIDS (GXLs)



- CO₂ Miscibility
- Tunability
- Reversibility
- Advantages over Solvents
 - Better Transport Properties
 - Better Gas Solubility
- Advantages over SCFs
 - Lower Pressures
 - Better Solubility



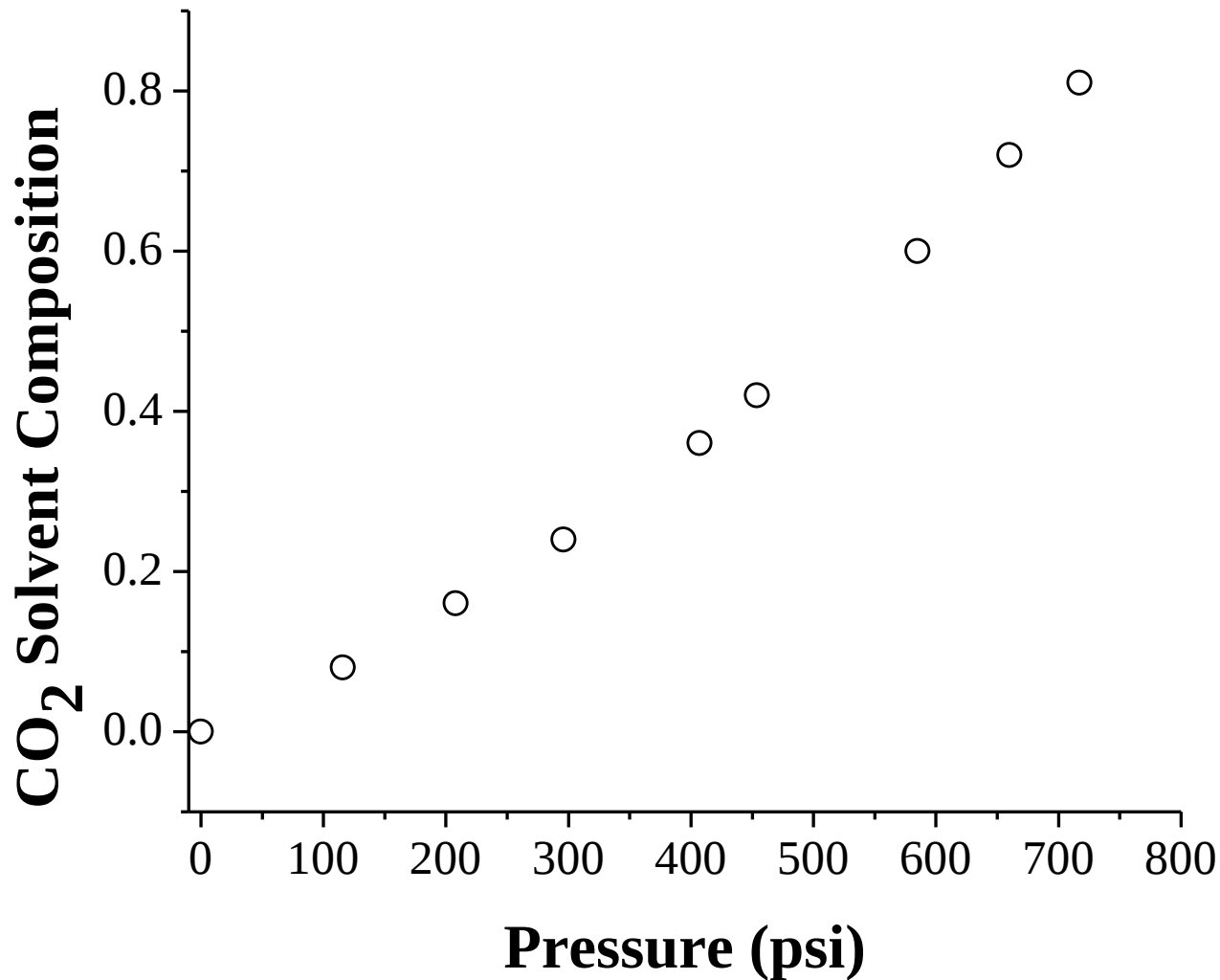
TUNABLE ORGANIC-CO₂ MIXTURES: GAS EXPANDED LIQUIDS (GXLs)



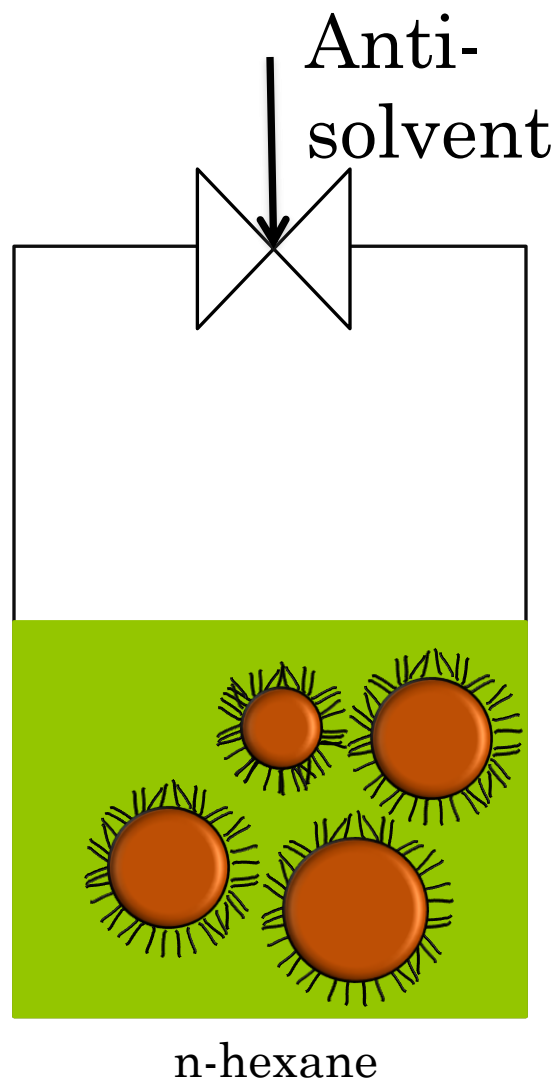
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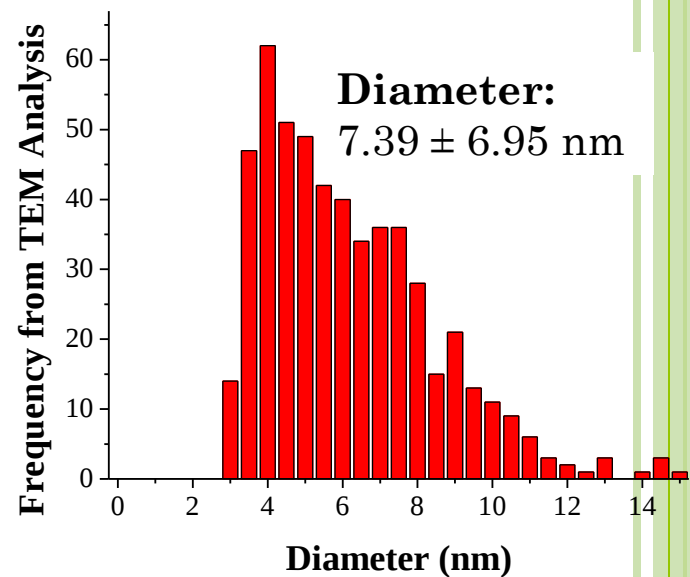
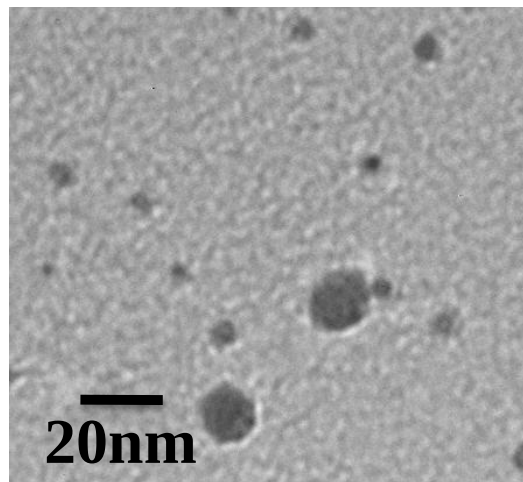
COMPOSITION OF N-HEXANE, D14 WITH CO₂



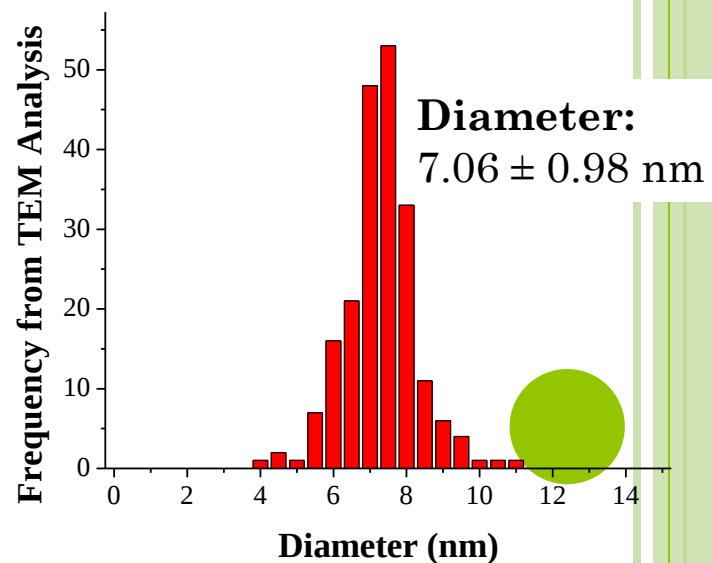
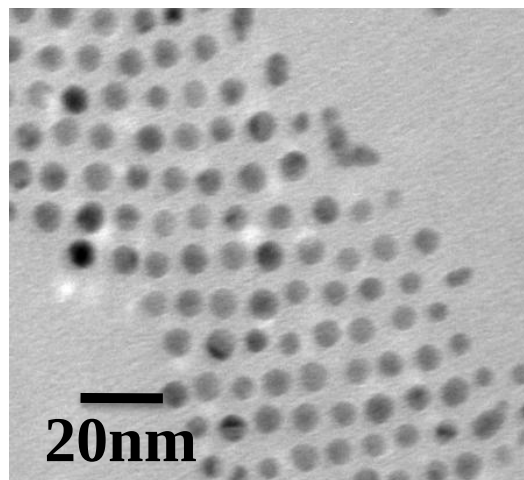
POST-SYNTHESIS PROCESSING



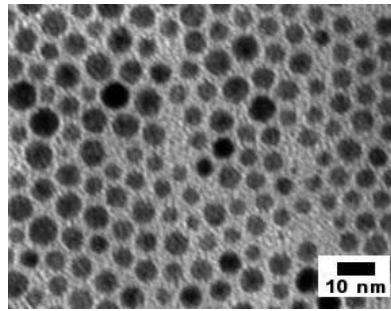
Polydisperse



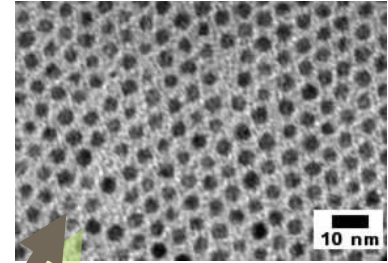
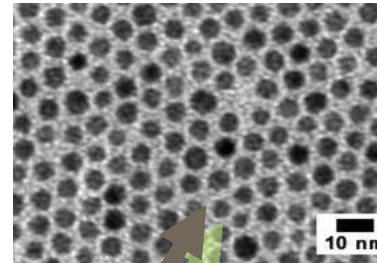
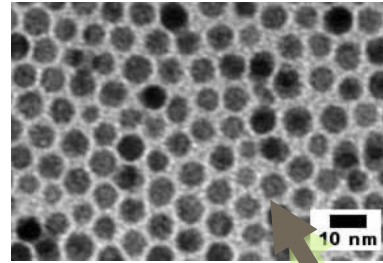
Monodisperse



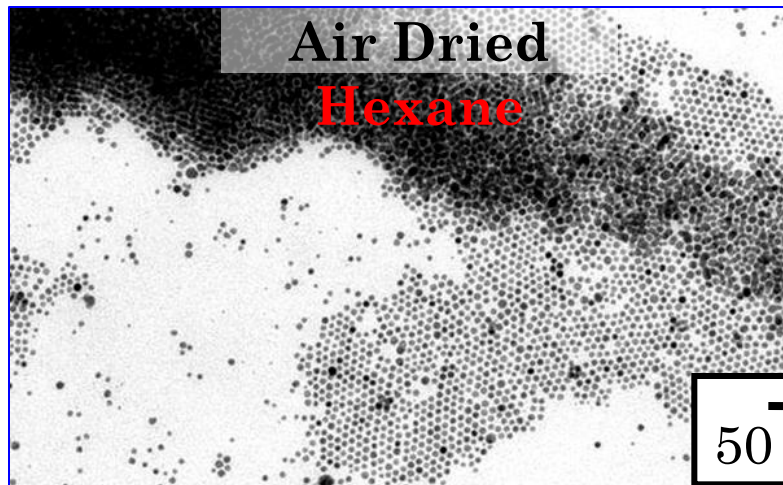
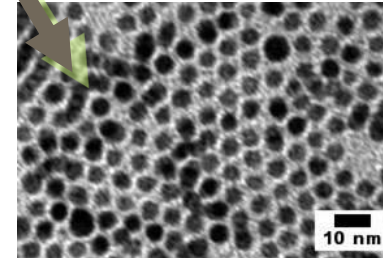
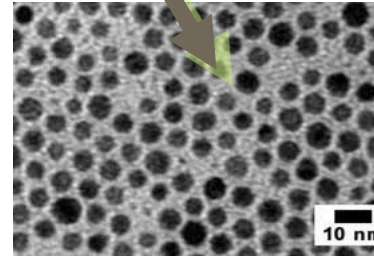
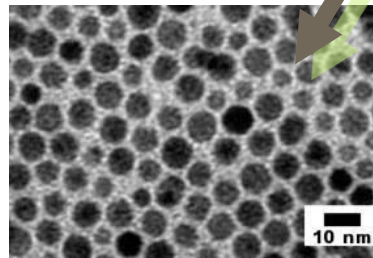
SILVER NANOPARTICLE SIZE FRACTIONATION AND UNIFORM DEPOSITION



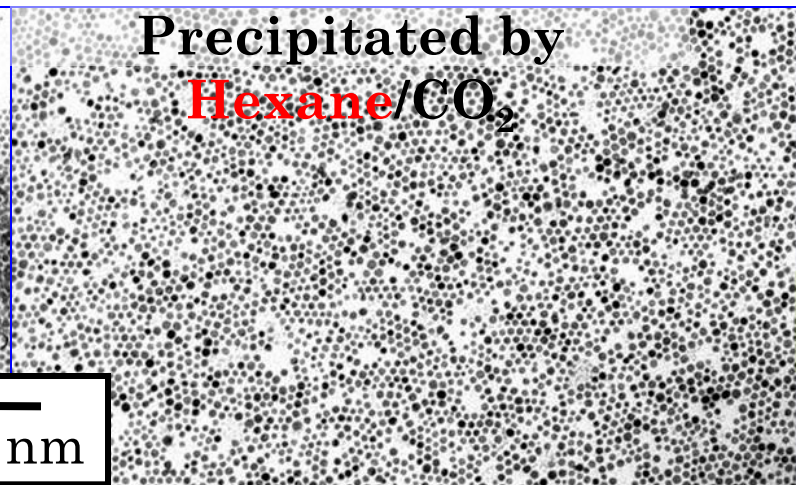
Original
Polydisperse
Population



Recovered
Liquid



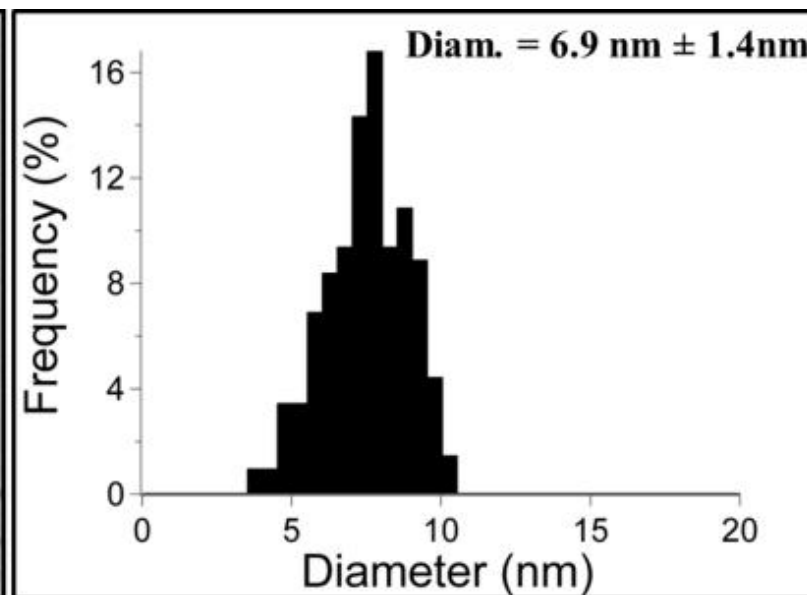
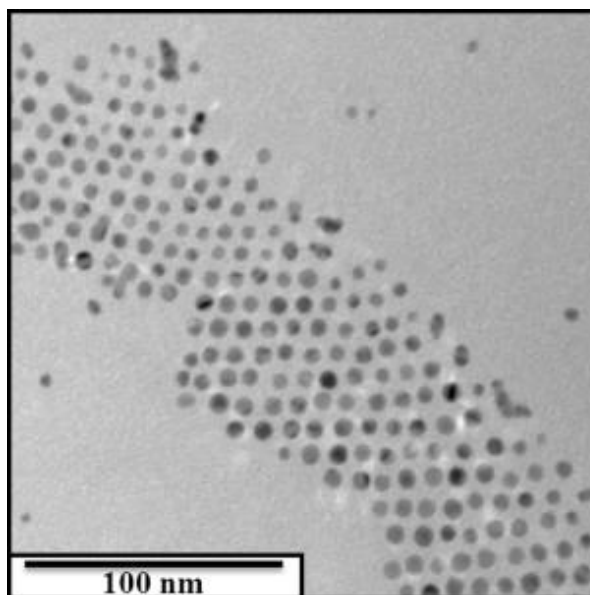
Air Dried
Hexane



Precipitated by
Hexane/CO₂

CO₂ ANTI-SOLVENT FRACTIONATION OF AgNPs IN N-HEXANE,D14

Fraction (psi)	CO ₂ Fraction of GXL	Mean (nm)	Standard Deviation (nm)	Surface Coverage
400 to 450	37 to 44%	7.2 (7.1*)	1.4(1.5*)	44%
450 to 500	44 to 51%	7.0(6.9*)	1.3(1.4*)	55%
500 to 550	51 to 58%	6.6	1	62%
550 to 600	58 to 66%	5.9	0.9	60%



CURVATURE EFFECTS AND SURFACE COVERAGE (DETERMINED BY SANS)

Diameter (nm)	Curvature ($\text{\AA}^{-1}$)	Surface Coverage	Ligand Solvation	L_o ($\text{\AA}$)	L_f ($\text{\AA}$)
7.1	0.282	44%	19%	13.0	7
6.9	0.29	55%	19%	13.6	7
6.6	0.303	62%	17%	12.3	7
5.9	0.339	60%	27%	9.4	7

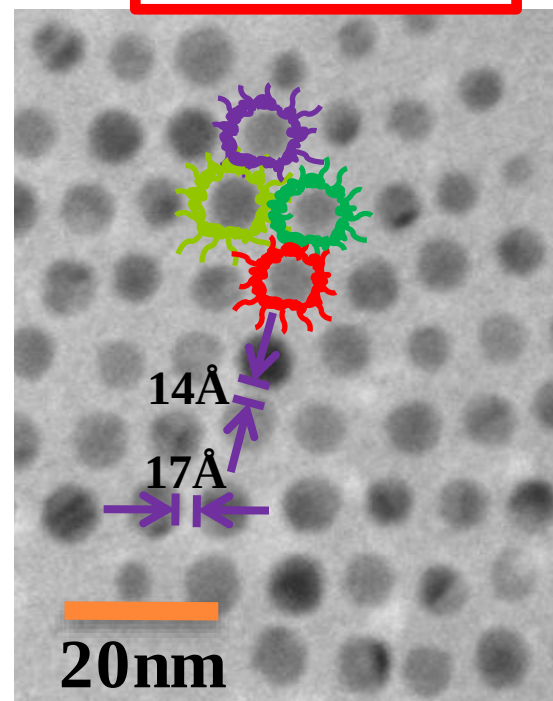
- Fractionation with Increasing CO_2 Pressure
- Similar Curvature, Varying Surface Coverage
 - $\uparrow$ Surface Coverage = $\uparrow$ Shell Thickness, $\downarrow$ Ligand Solvation
- Similar Surface Coverage, Varying Curvature
 - $\uparrow$ Curvature = $\uparrow$ Ligand Solvation



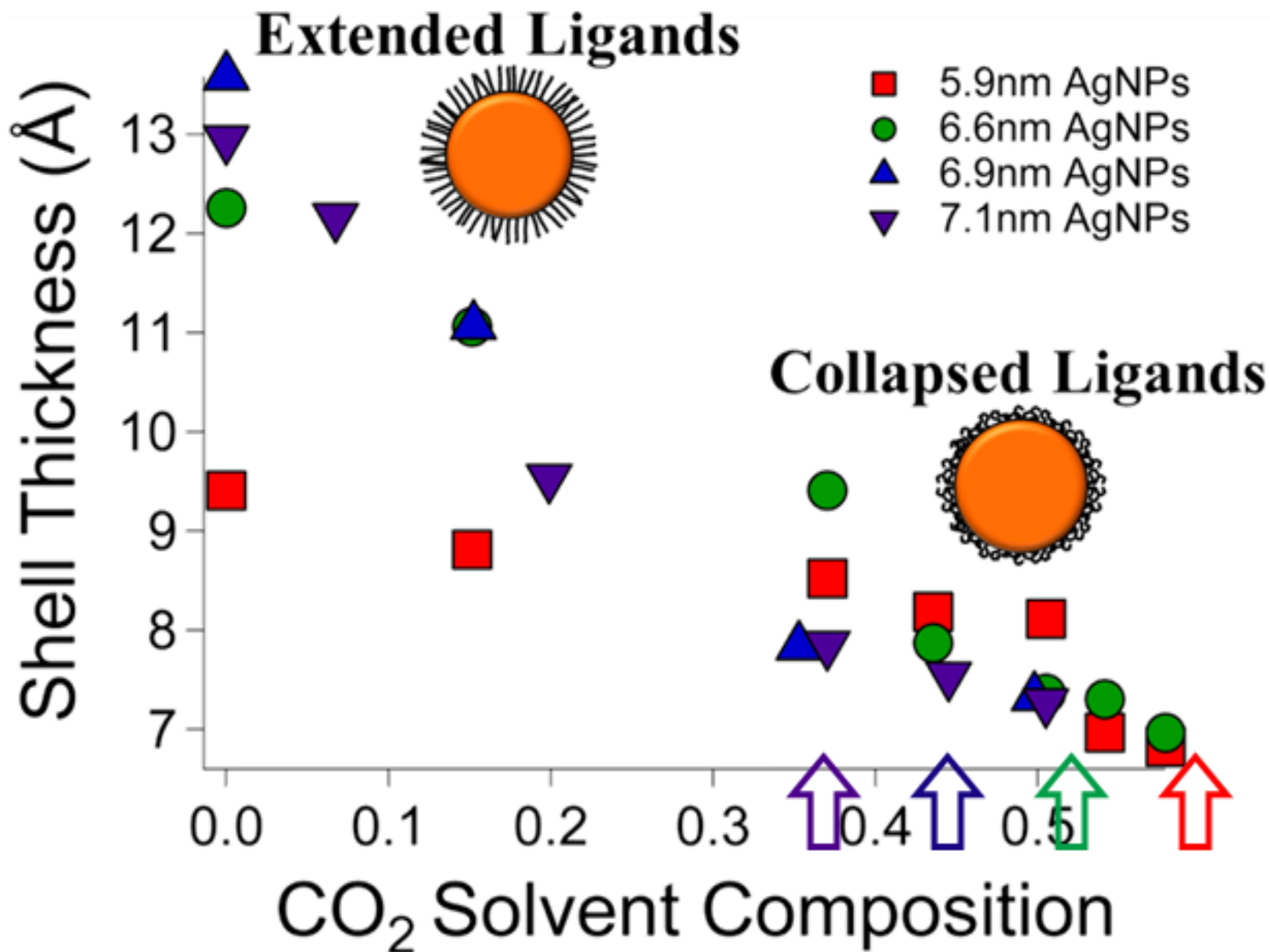
CURVATURE EFFECTS AND SURFACE COVERAGE (DETERMINED BY SANS)

Diameter (nm)	Curvature ($\text{\AA}^{-1}$)	Surface Coverage	Ligand Solvation	L_o ($\text{\AA}$)	L_f ($\text{\AA}$)
7.1	0.282	44%	19%	13.0	7
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5.9	0.339	60%	27%	9.4	7

- Thin Film Interparticle Spacing
- Ligand Collapse
- vs
- Ligand Interdigitation

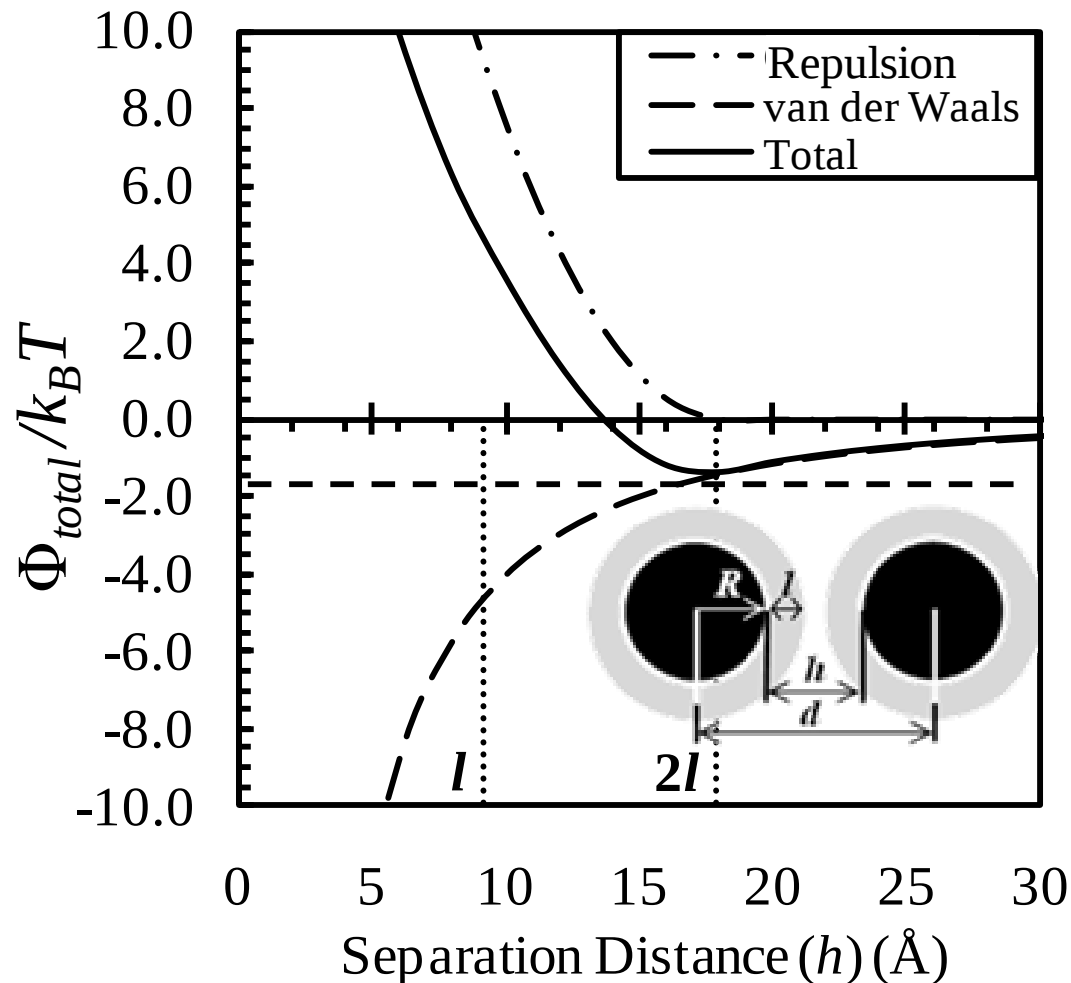


SHELL THICKNESS OF DODECANETHIOL



PREDICTION OF NANOPARTICLE DISPERSION – INTERPARTICLE POTENTIAL

$$\Phi_{\text{total}} = \Phi_{\text{vdW}} + \Phi_{\text{Repulsion}}$$



- Repulsion forces dependent on ligand:
 - **Shell Thickness***
 - **Solvation***
 - **Surface Coverage***
 - Electrostatics
- *Measured by SANS



POST-SYNTHESIS PROCESSING

- Liquid Anti-Solvent Precipitation
 - Ethanol
 - Requires large amounts of anti-solvent and centrifugation
 - Effective for lab-scale volumes
- CO₂ Anti-Solvent Precipitation
 - Non-toxic, abundant, moderate pressures required
 - High miscibility with organic solvents
 - Highly tunable with pressure
 - Facile solvent recovery
 - Enhanced transport properties
 - Elimination of liquid/vapor interface for NP deposition
 - **Fractionate NPs based on Size, Surface Chemistry, and Shape**



GOLD NANORODS (GNRs)

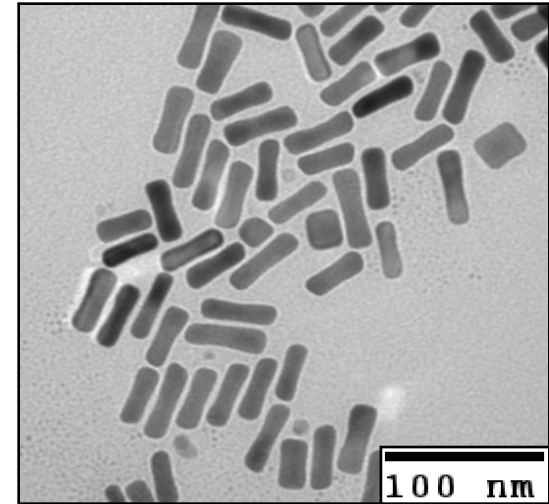
○ Nanorod Applications

- Sensors and Electronics
- Biomedical Contrast Agents
- Thin Film Optical Limiters
- Polymer Fillers

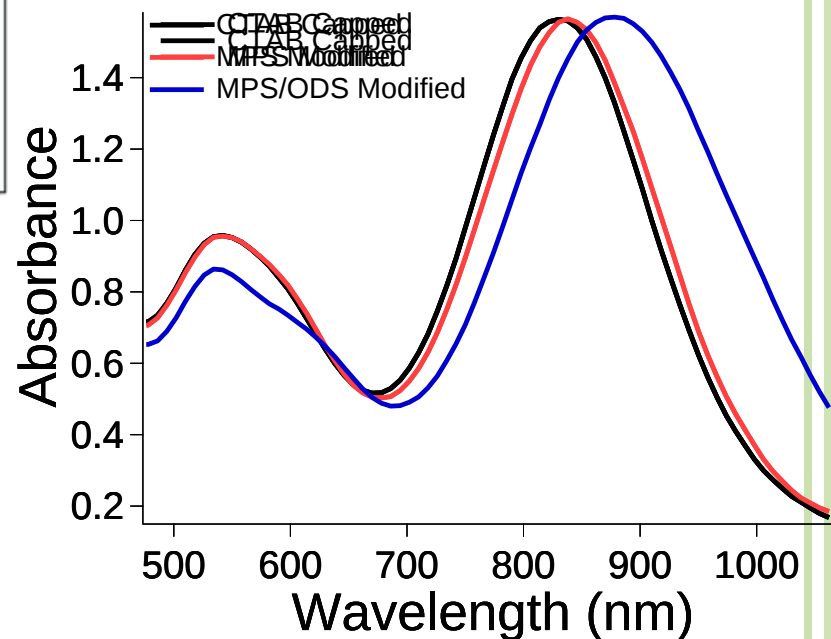
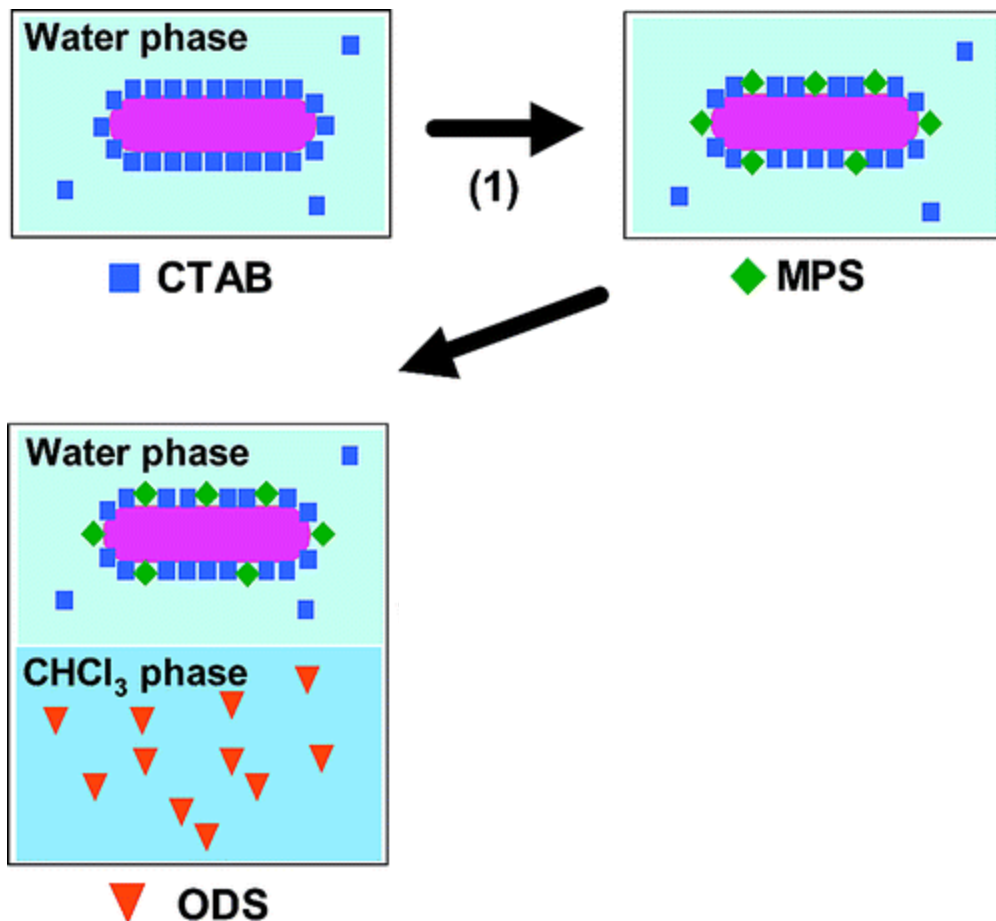
○ *GXL Fractionation?*

○ Drawbacks

- Difficult to Redisperse CTAB Stabilized GNRs in Organic Solvents
- No High Yield Wet-Chemical Synthesis Protocols for GNRs with Hydrophobic Surface Chemistry

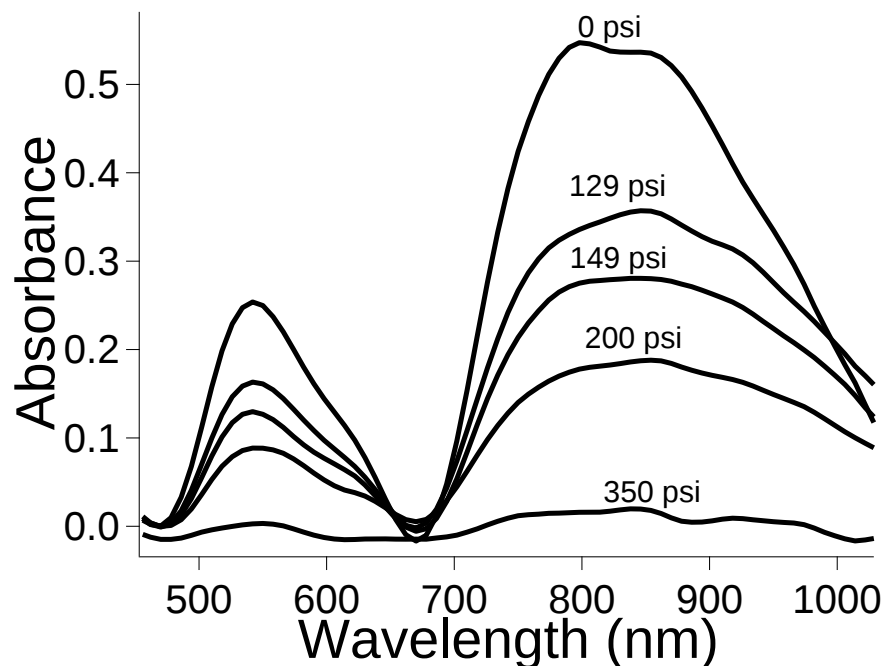


GNR SURFACE MODIFICATION

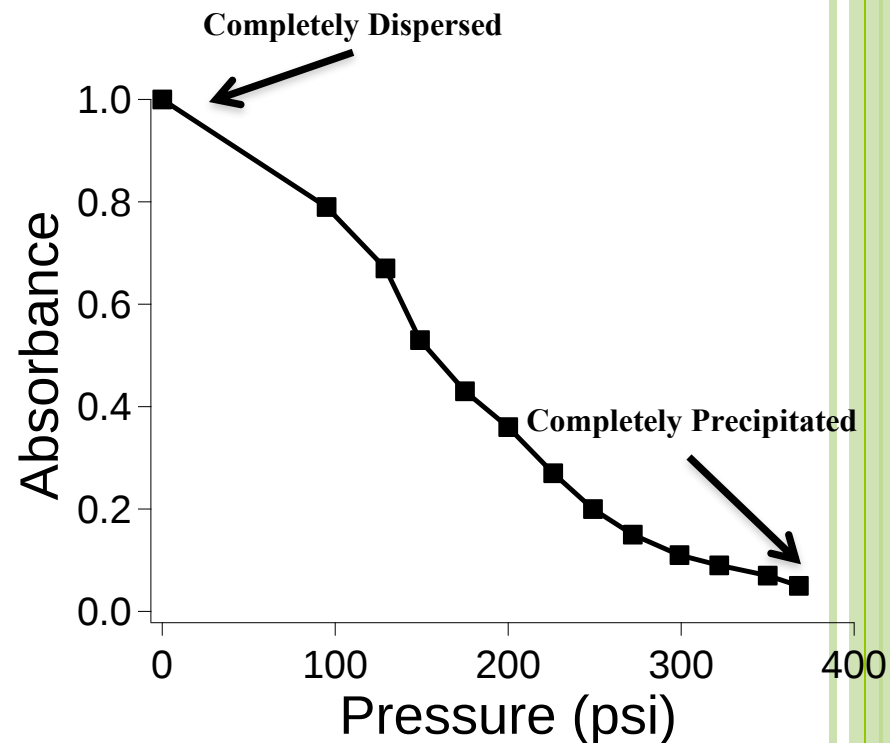


*DDS can be substituted for ODS. GNRs stabilized by either ODS or DDS must be co-stabilized by either dodecanethiol or octadecanethiol

Dispersibility of GNRs



GNRs capped by ODS/C18SH in
CO₂-Expanded Toluene (aspect ratio ~3)

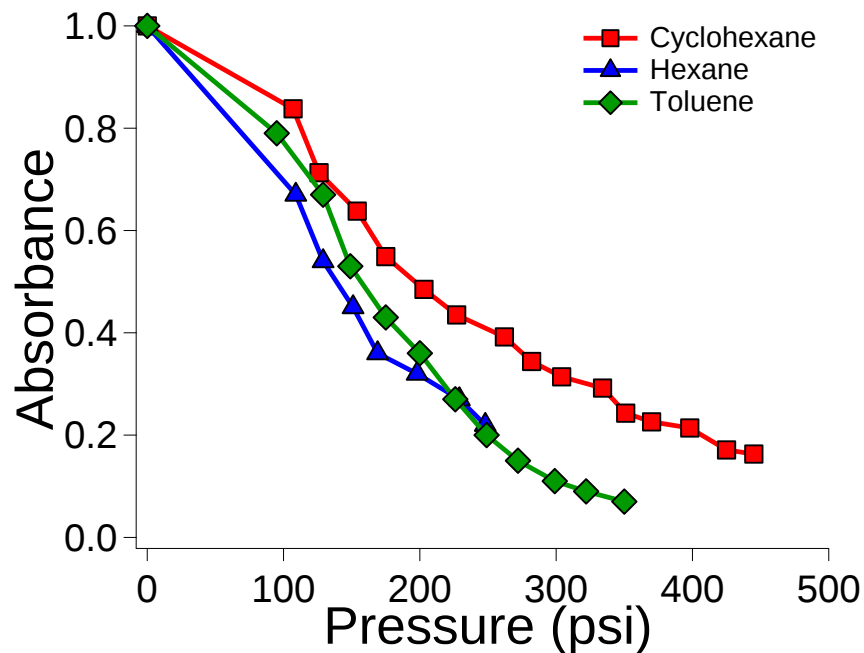


Max UV-VIS with varying CO₂ Pressure

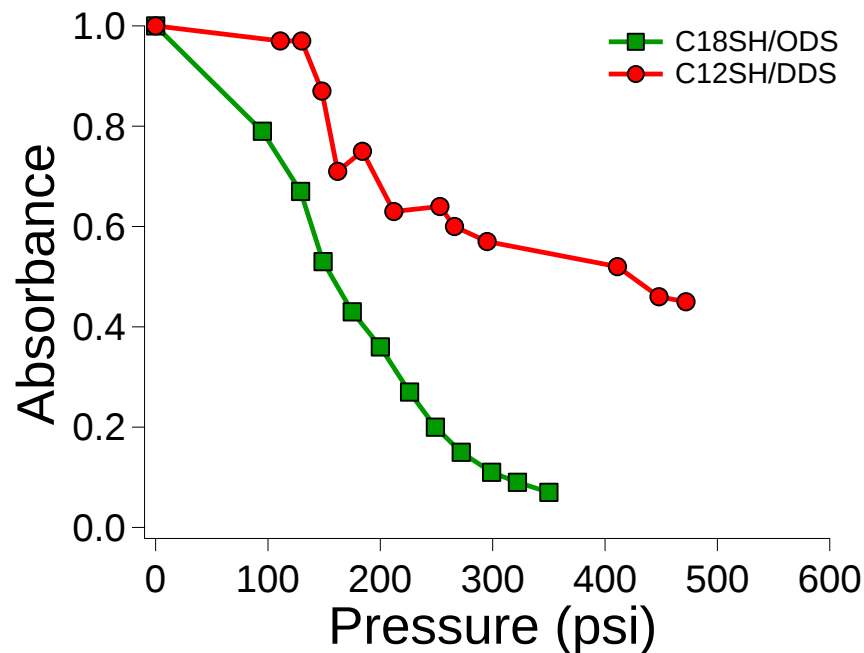
**GNRs were reversibly precipitated out of
CO₂-Expanded Toluene at 350 psi**



Dispersibility of GNRs



GNRs capped by ODS/C18SH in
CO₂-Expanded Solvents

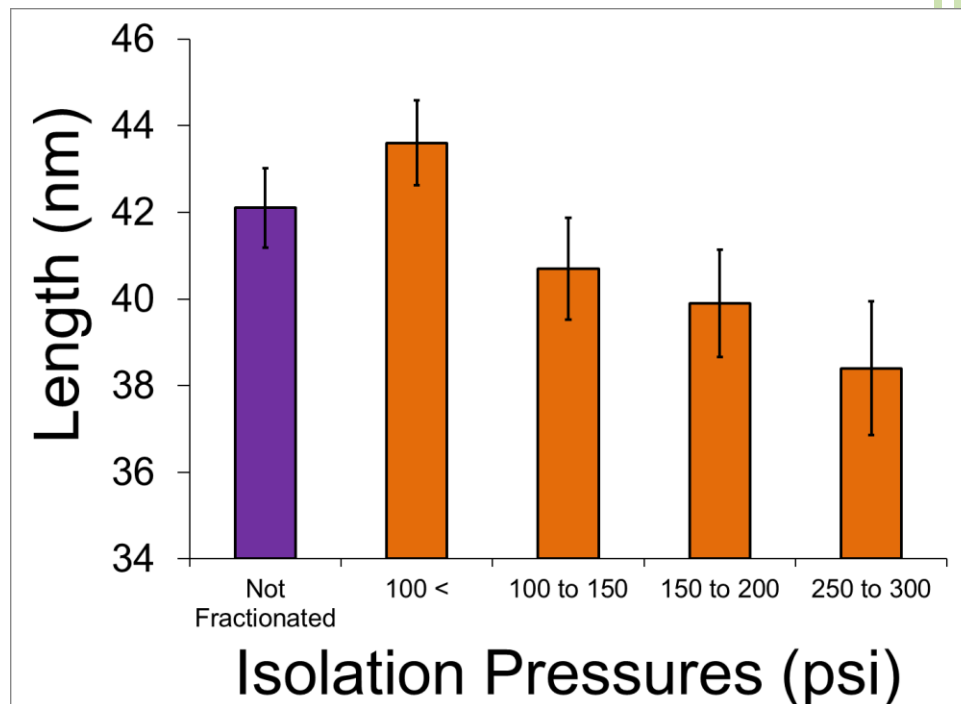
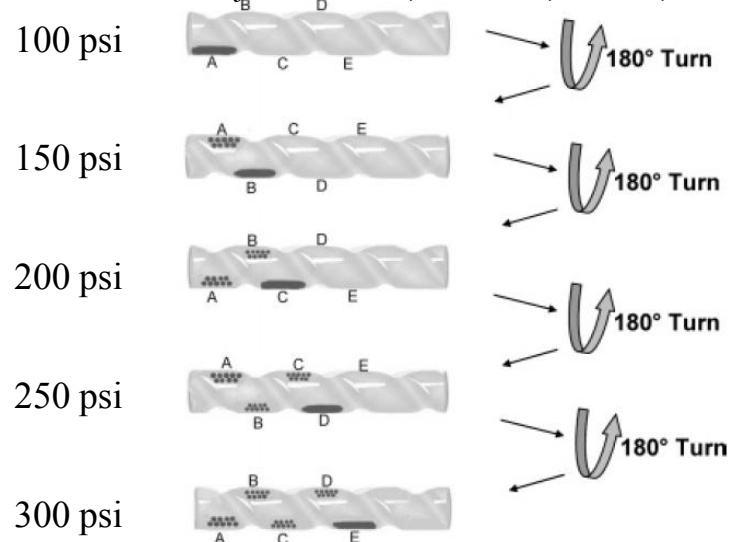


GNRs in CO₂-Expanded Toluene
Capped by Varying Ligands

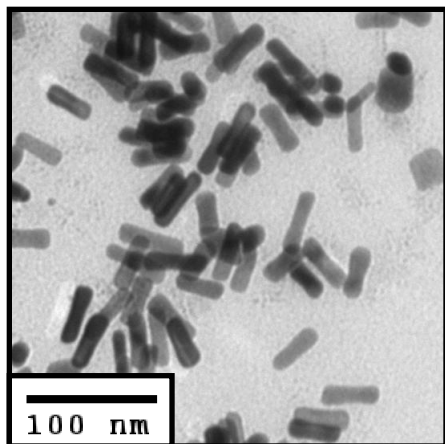
GNRs have an aspect ratio of 3.3 0.6, Width = 42.1 nm, Length = 14.7 nm

GNR FRACTIONATION

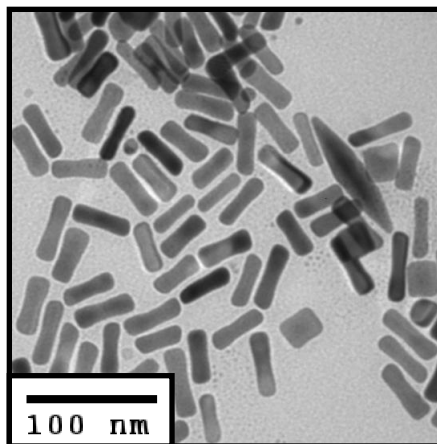
Anand et al. *J. Phys. Chem. B*, Vol. 109, No. 48, 2005



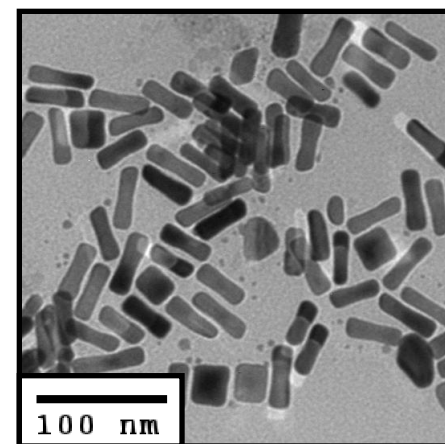
0 psi



100 psi <



250 to 300 psi

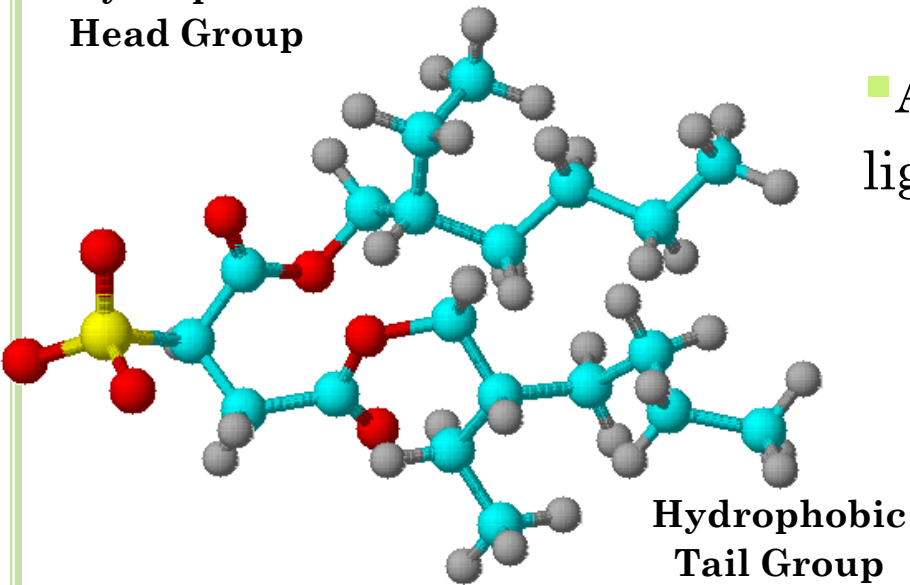




NANOPARTICLE SYNTHESIS IN GXL

SURFACTANTS AND REVERSE MICELLES

Hydrophilic
Head Group

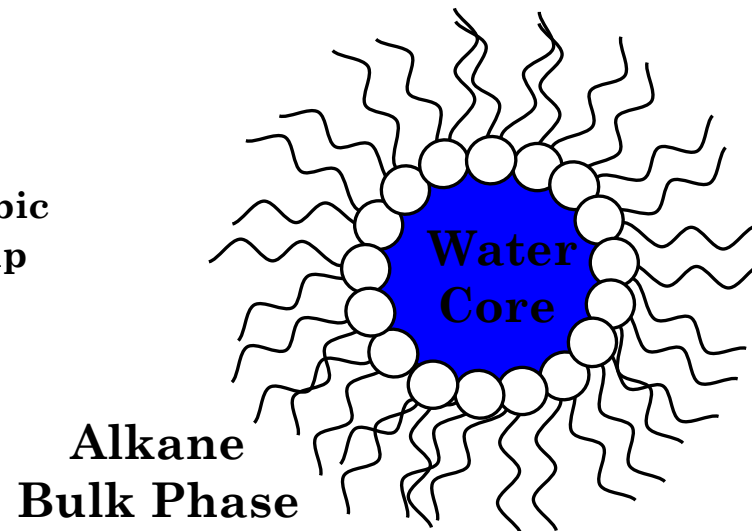


- AOT: sodium bis(2-ethylhexyl) sulfosuccinate

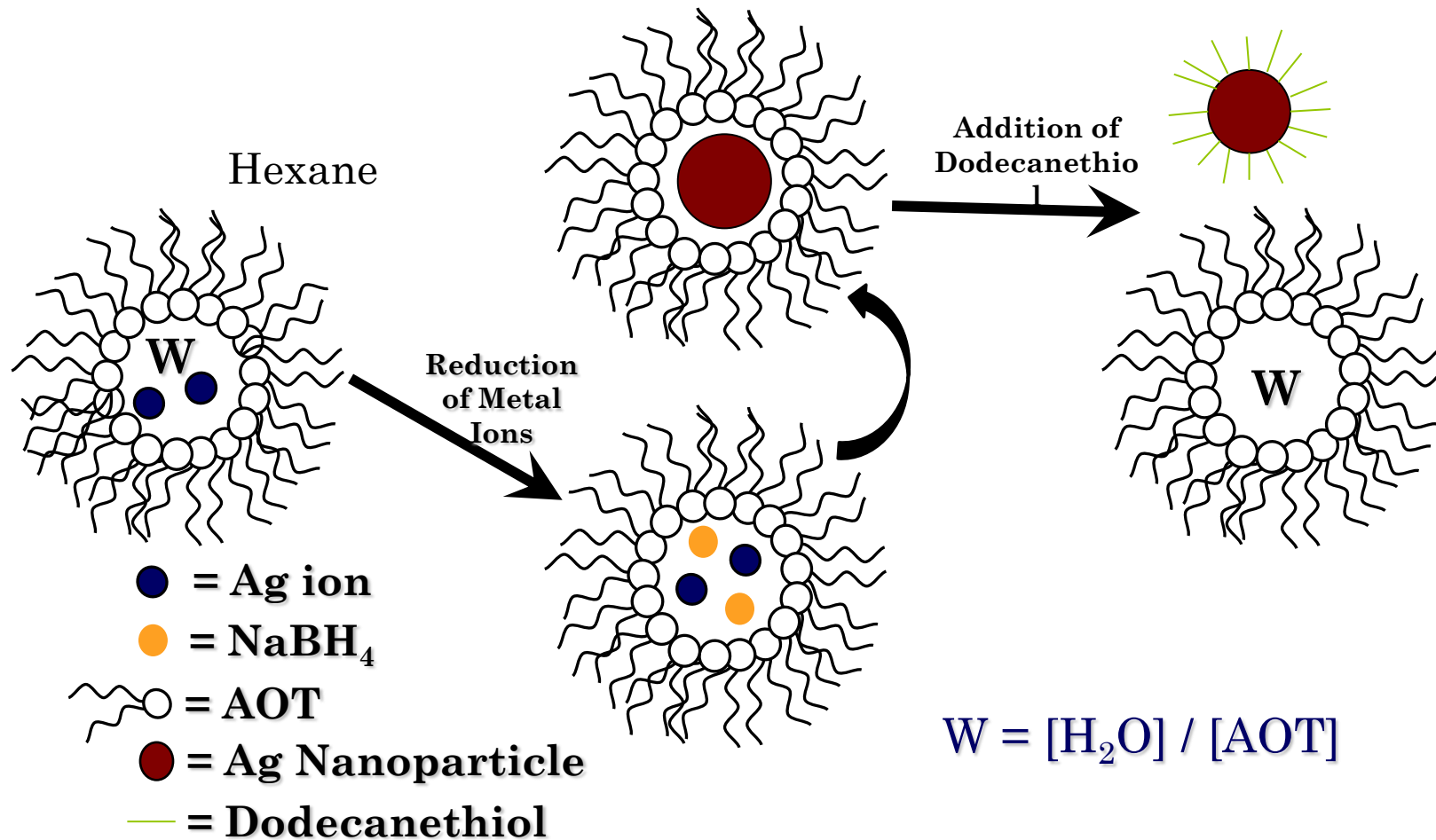
- Size of Micelle Determined by W

$$W = [\text{Moles H}_2\text{O}] / [\text{Moles AOT}]$$

- Act as stabilizing agents until ligand is introduced



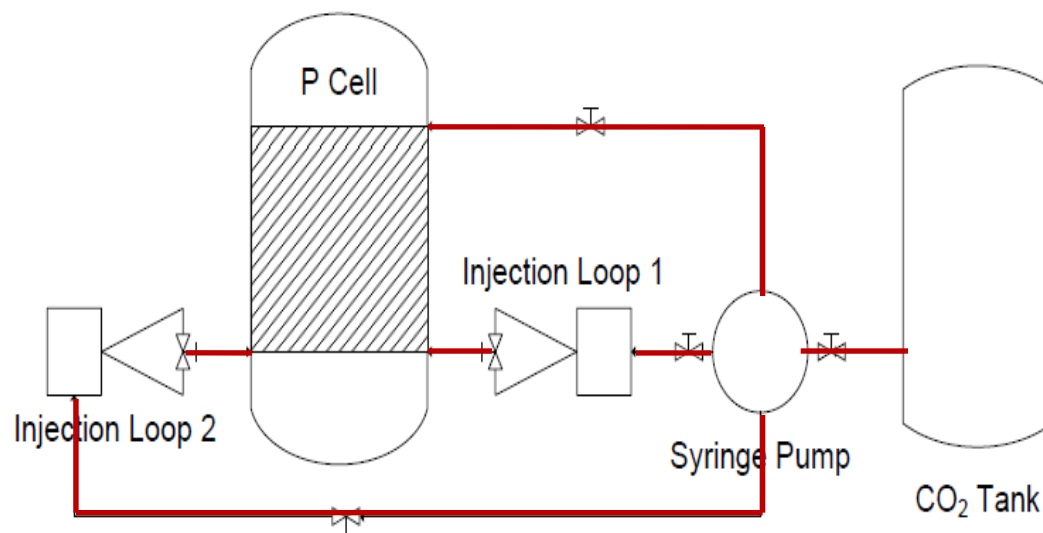
REVERSE MICELLE NANOPARTICLE SYNTHESIS



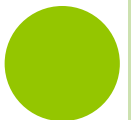
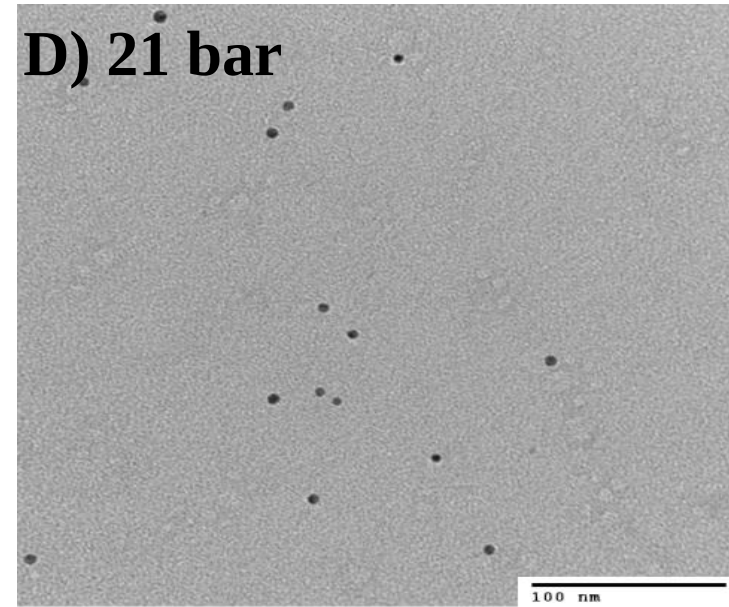
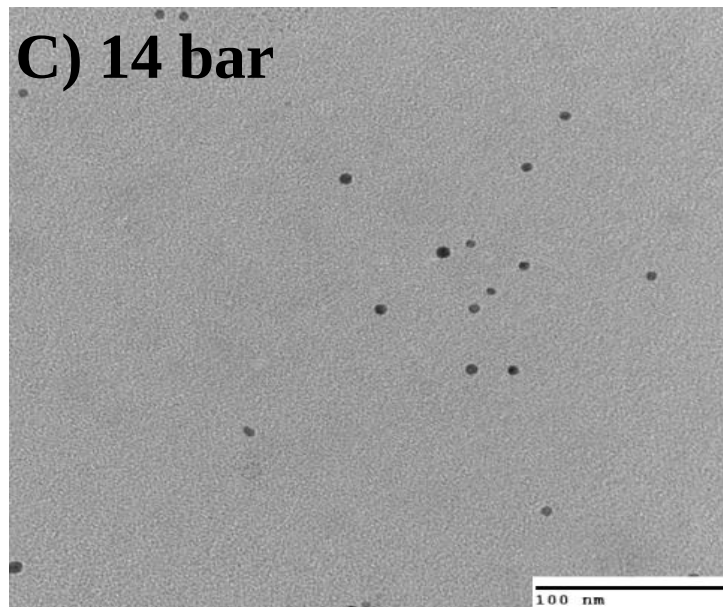
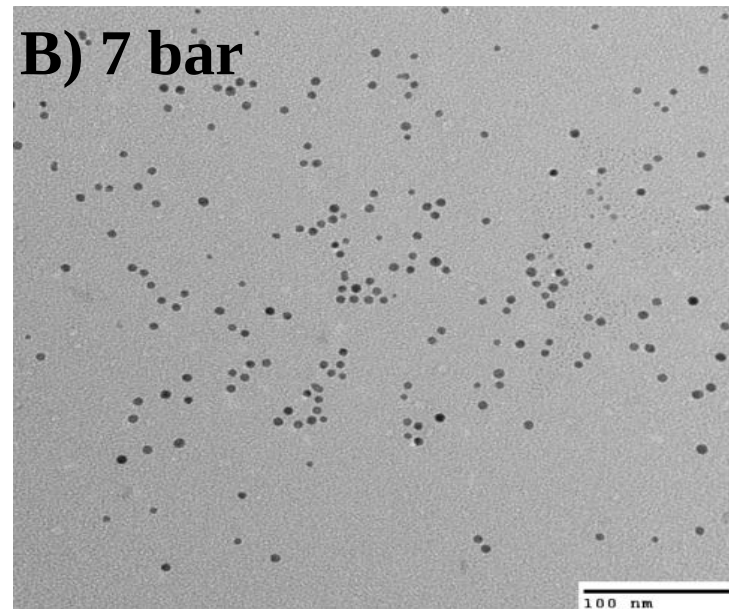
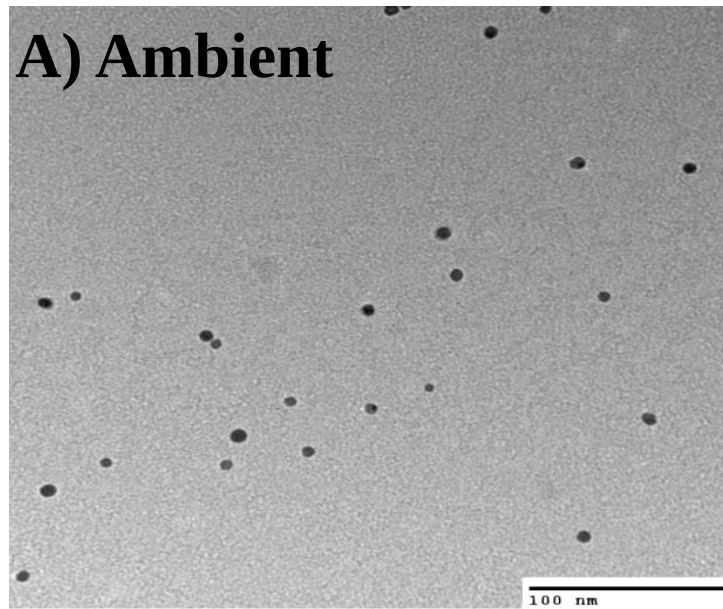
SYNTHESIS AND CHARACTERIZATION

- Experimental conditions:
 - W = 20 and W = 40
 - Ambient Pressure to 41 bar
- Stabilized by dodecanethiol
- Washed 2x with ethanol
- TEM
- ImageJ analysis

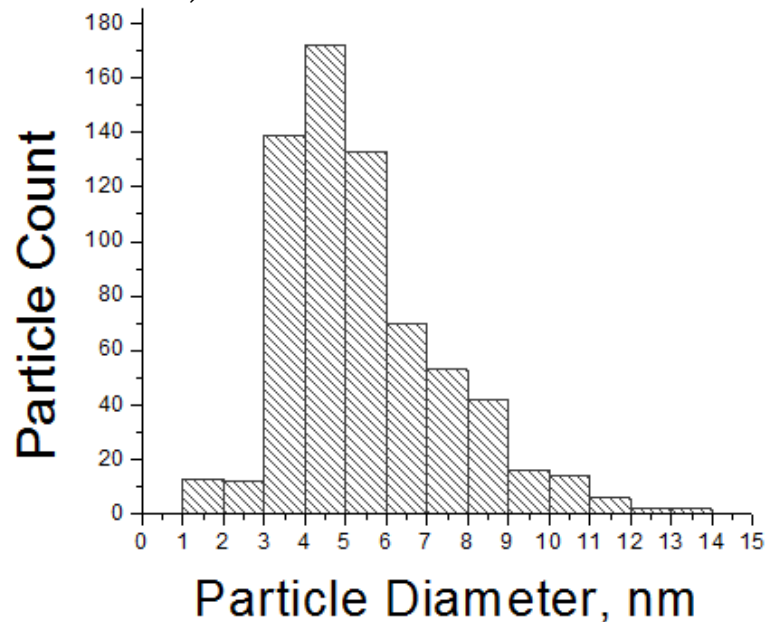
W-Value	20	40
Total H ₂ O (mL)	0.2	0.4
0.1M AOT, (mL)	5.55	5.55
NaBH ₄ , (mL)	0.1	0.25
AgNO ₃ , (mL)	0.1	0.15
NaBH ₄ Conc., (M)	0.25	0.1
AgNO ₃ Conc., (M)	0.01	0.01
Metal:NaBH ₄	0.04	0.04



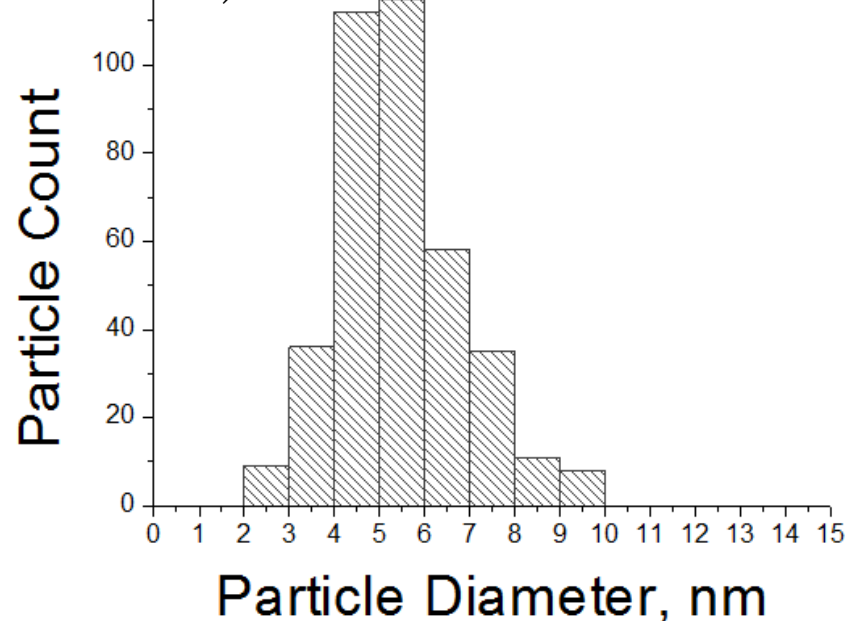
TEM IMAGES $W = 20$



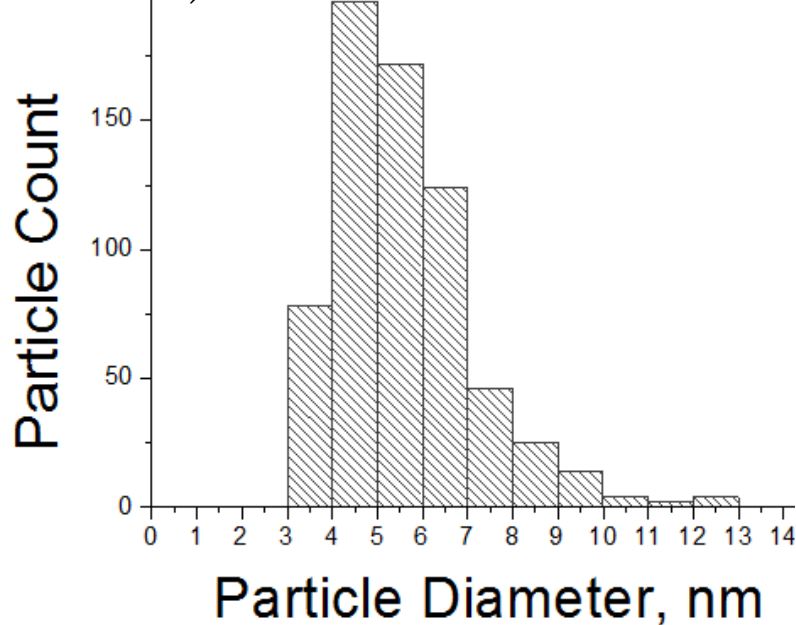
A.) Ambient: 5.5 ± 2.0 nm



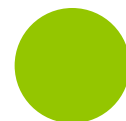
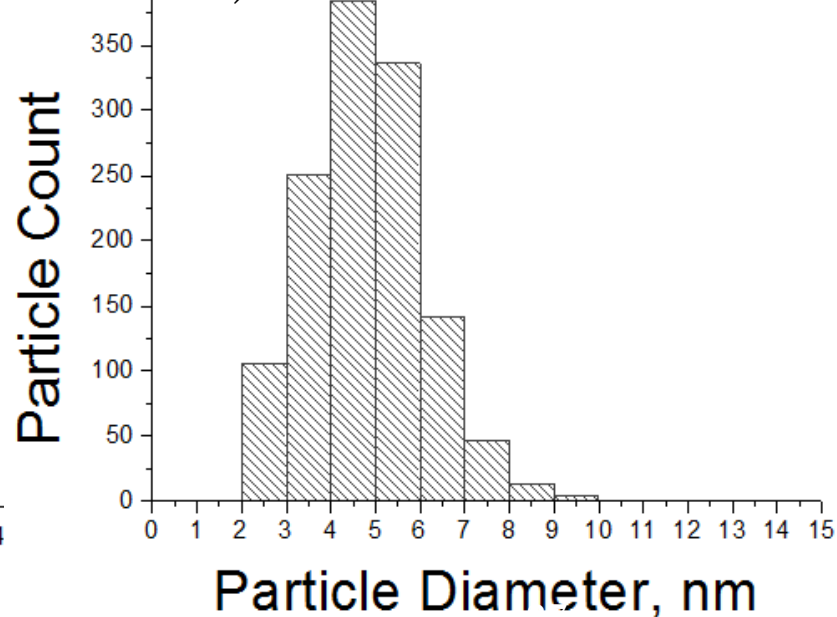
B.) 7 bar: 5.6 ± 1.3 nm



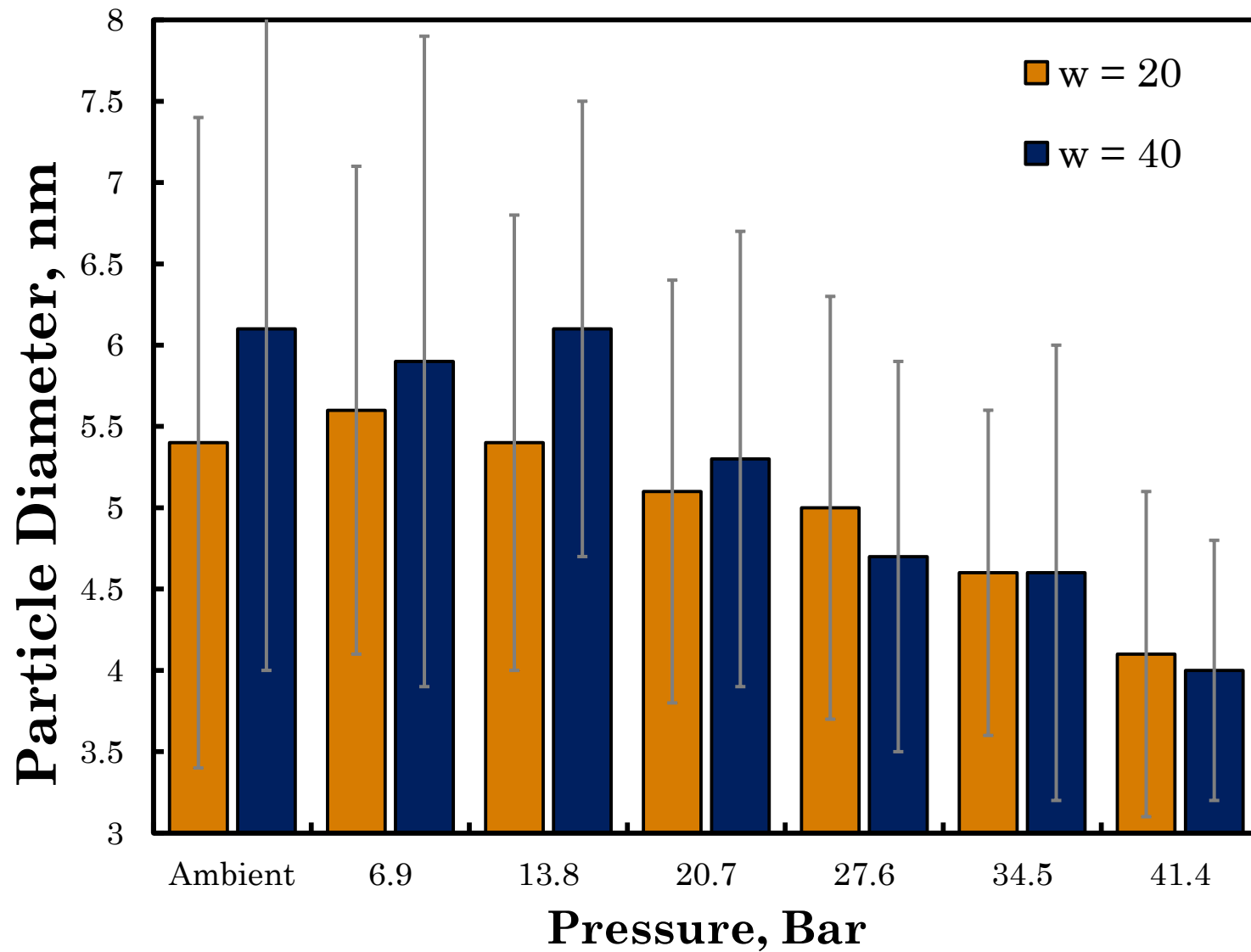
C.) 14 bar: 5.6 ± 1.5 nm

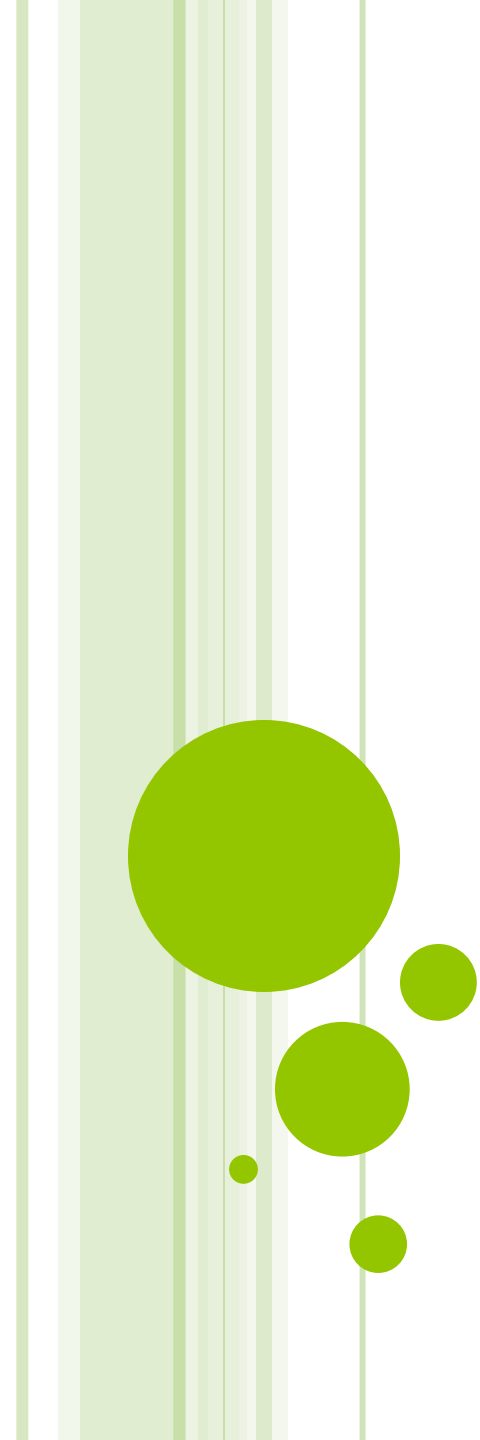


D.) 21 bar: 4.8 ± 1.2 nm



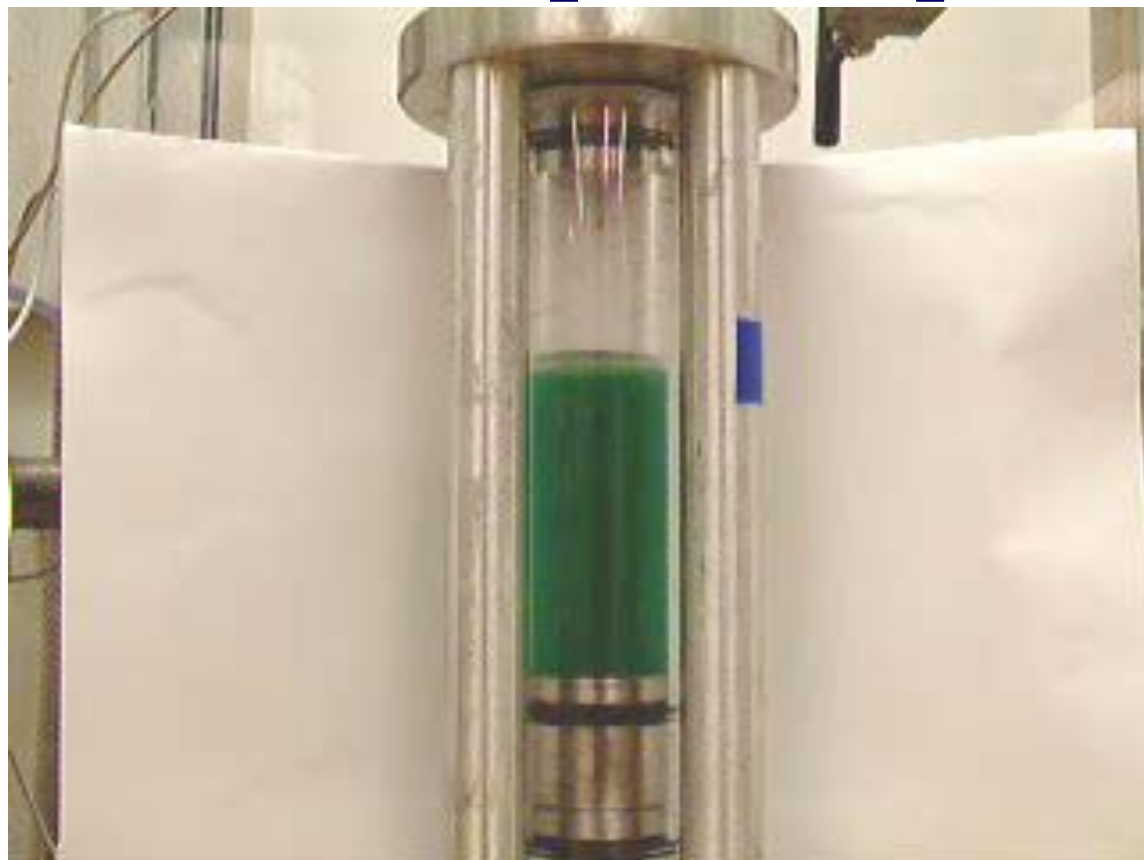
RESULTS





NANOPARTICLE PROCESSING IN ORGANIC – AQUEOUS TUNABLE SOLVENTS (OATS)

ORGANIC – AQUEOUS TUNABLE SOLVENTS (OATS)



Organic
Reactants/
Products

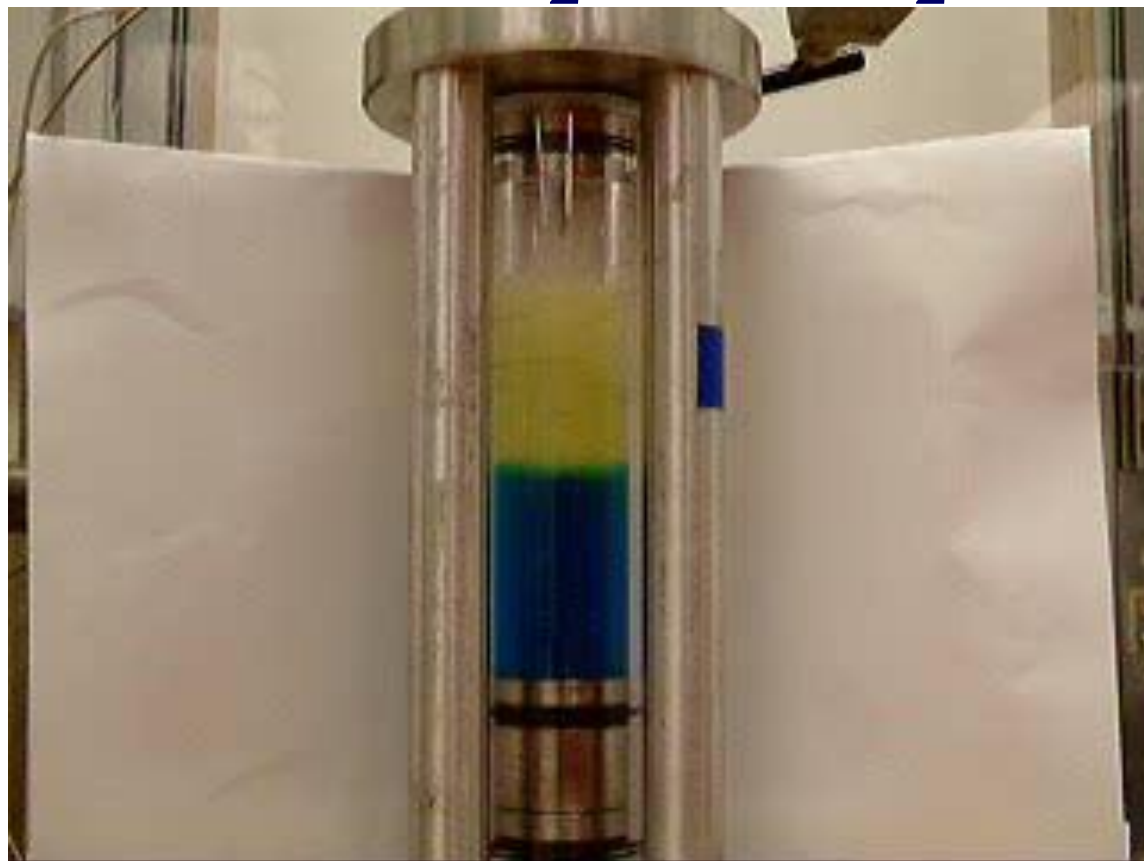
Water
Soluble
Catalyst
Ionic

Reactant

1 bar CO_2 $\longrightarrow$ 20 bar CO_2



ORGANIC – AQUEOUS TUNABLE SOLVENTS (OATS)

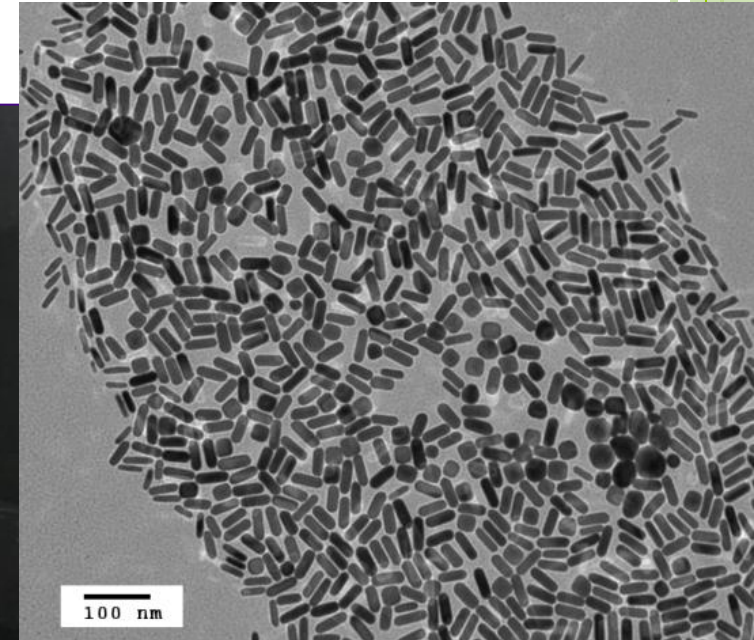
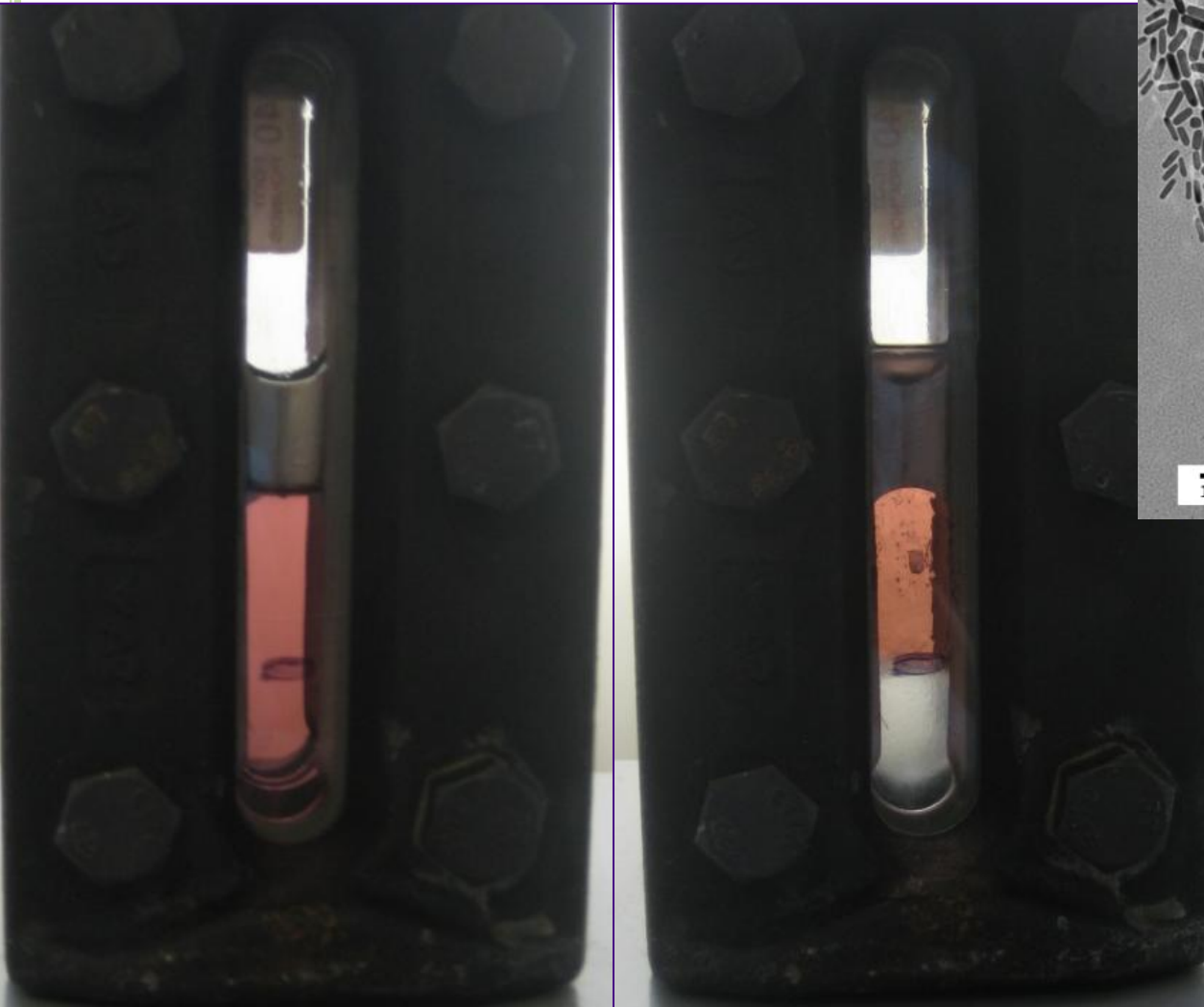


Organic
Reactants/
Products

Water
Soluble
Catalyst
Ionic
Reactant

20 bar CO_2 $\longrightarrow$ 1 bar CO_2

OATS FOR NANOPARTICLE SYNTHESIS AND PROCESSING



Gold Nanorod
synthesis and
surface
modification.

CONCLUSIONS

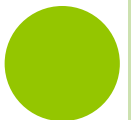
- GXL for effective fractionation of nanoparticles based on:
 - Size Shape Surface Chemistry
- Controllable with CO₂ pressure and completely reversible
- SANS to characterize stabilization ligands
- GXL to control silver nanoparticle size synthesized in AOT reverse micelle system
 - Decrease in particle size with increasing CO₂ composition
- Future work with OATS



ACKNOWLEDGEMENTS



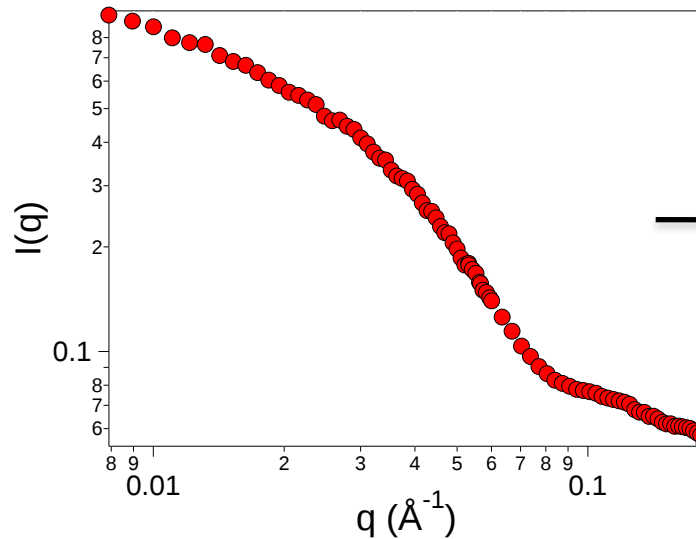
- National Science Foundation
- PSA-NGGF fellowship at Clemson University
- NIST Center for Neutron Scattering



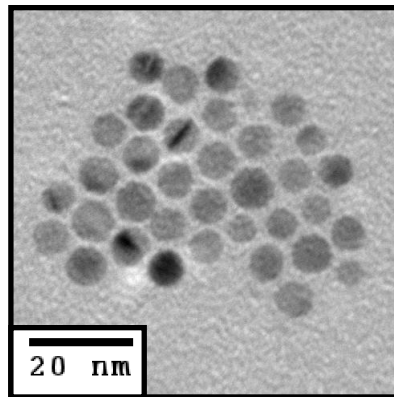
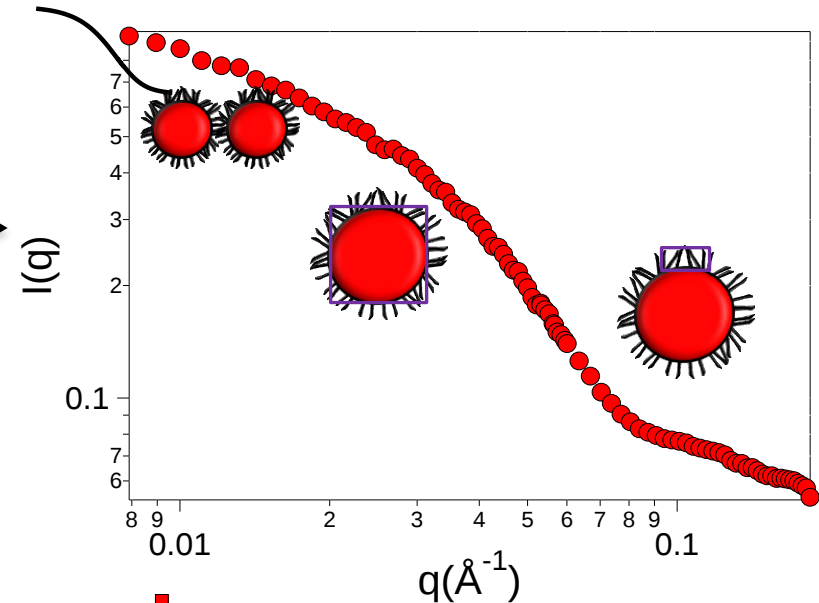
**LIGAND BEHAVIOR VIA. SMALL
ANGLE NEUTRON SCATTERING
(SANS)**

SMALL-ANGLE NEUTRON SCATTERING (SANS) INTRODUCTION

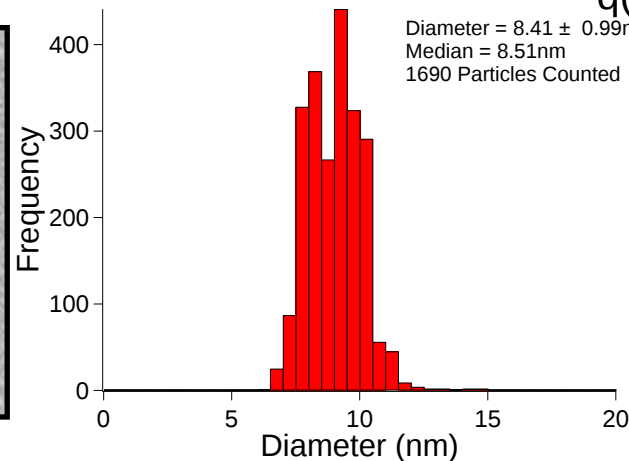
Reduced 1-D
SANS Data



Fit 1-D
SANS Data



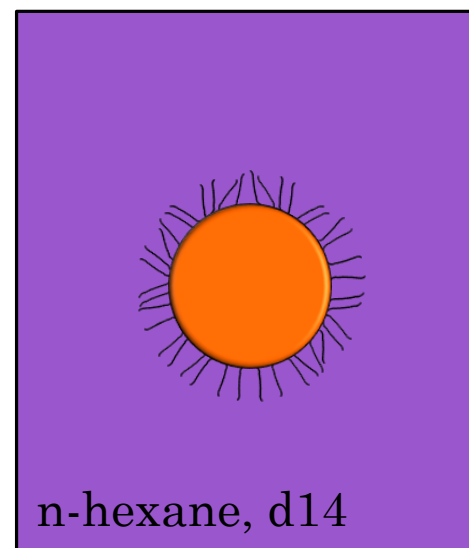
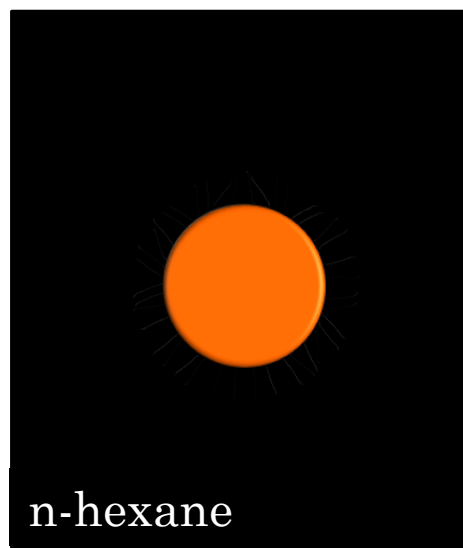
TEM Image



SMALL-ANGLE NEUTRON SCATTERING (SANS) INTRODUCTION

- Scattering Length Density (SLD)
 - Dependent on atomic number/composition
 - Allows for great contrast between hydrogen and deuterium

Material	SLD ($\text{\AA}^{-2}$)
Gold	4.50E-06
Dodecanethiol	-3.67E-07
1-Octadecanethiol	-3.49E-07
n-hexane, d14	6.14E-06
n-hexane	-5.71E-07
toluene, d8	5.66E-06

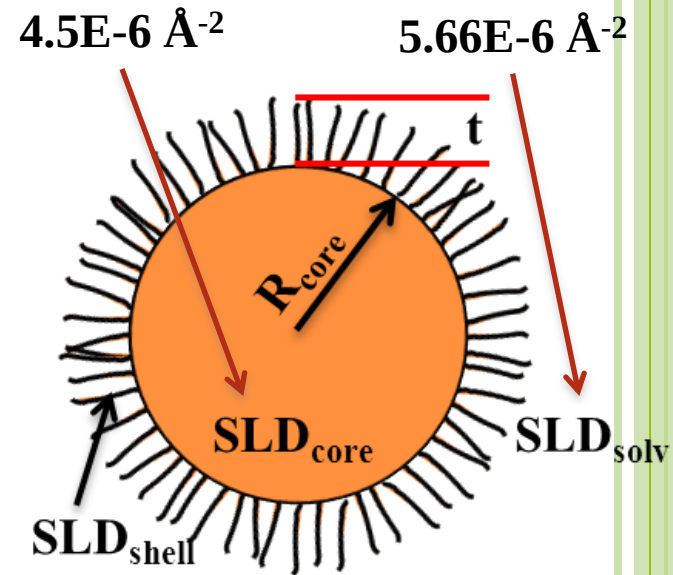


SANS DATA ANALYSIS

Two different Models were used to analyze the SANS Data

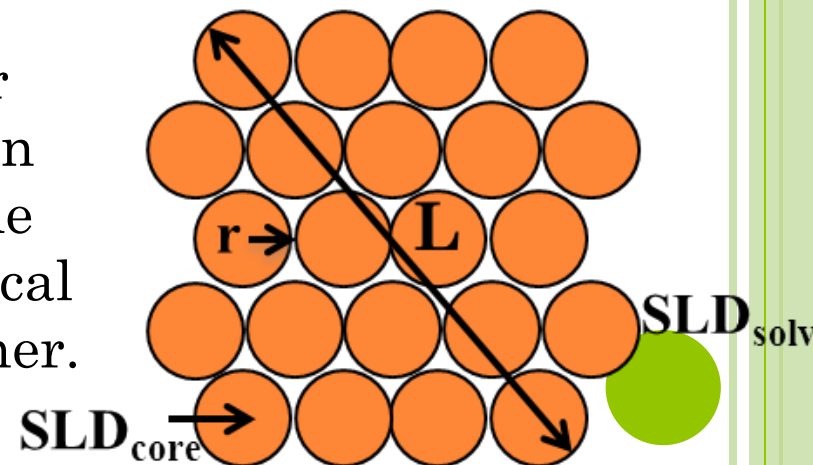
- Polydisperse Core-Shell Form

- Calculates the form factor $P(q)$ for polydisperse spherical particles with a core-shell structure.



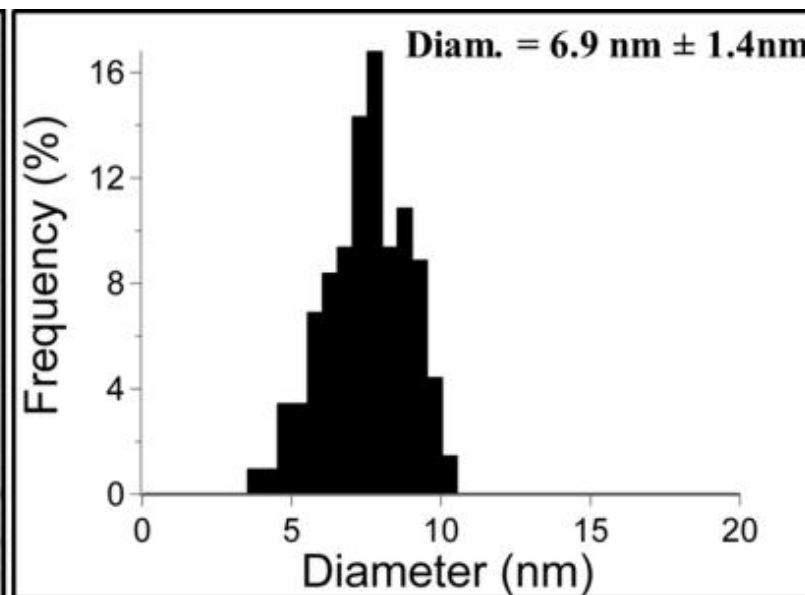
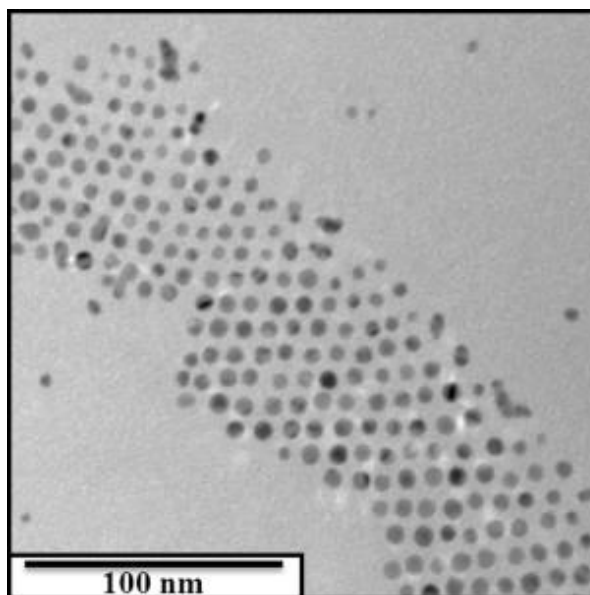
- Fractal Model

- Calculates the form factor $P(q)$ for fractal like aggregates dispersed in solution. The aggregates are made up of randomly distributed spherical particles which have joined together.

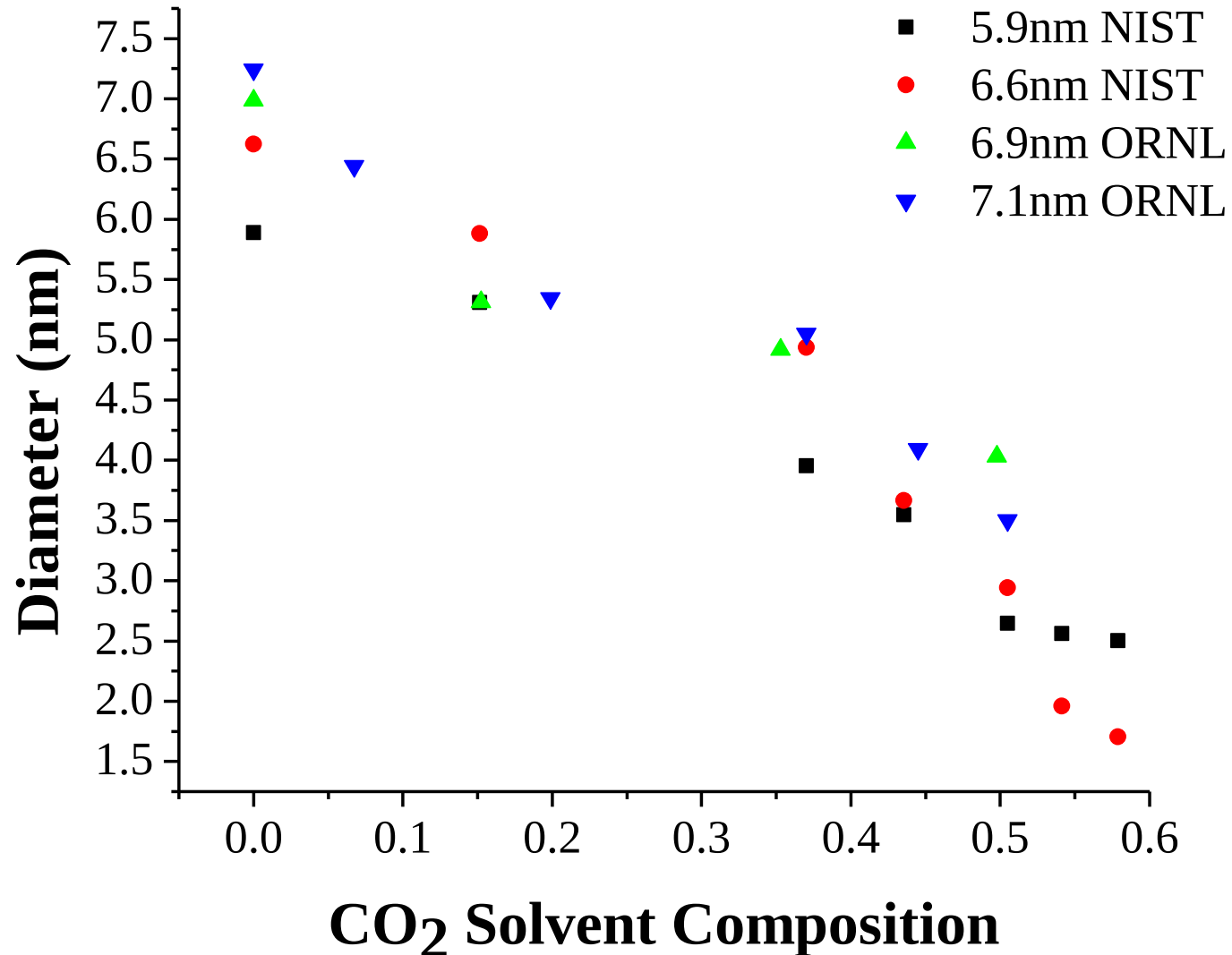


NANOPARTICLES INVESTIGATED

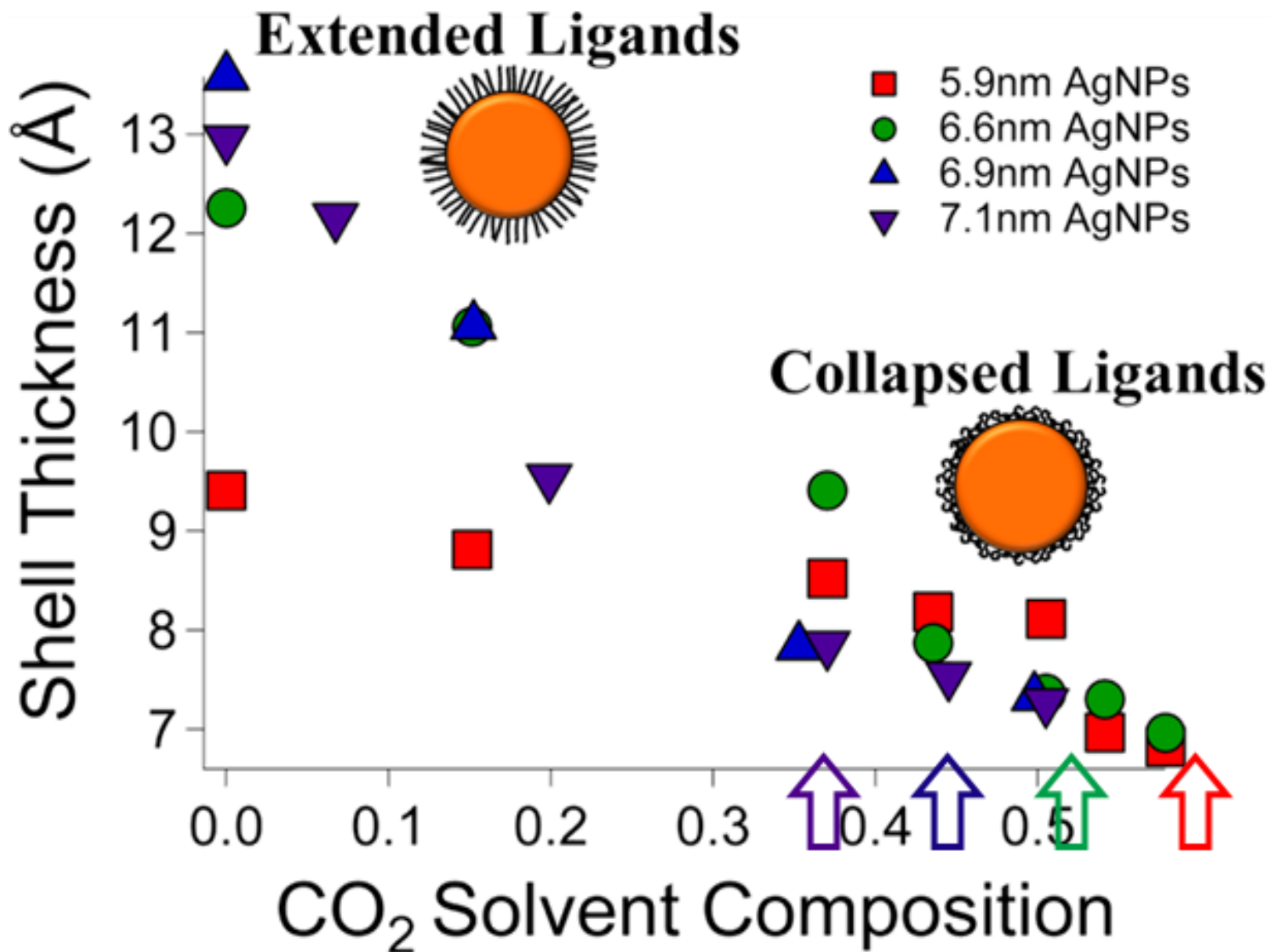
Fraction (psi)	CO ₂ Fraction of GXL	Mean (nm)	Standard Deviation (nm)	Surface Coverage
400 to 450	37 to 44%	7.2 (7.1*)	1.4(1.5*)	44%
450 to 500	44 to 51%	7.0(6.9*)	1.3(1.4*)	55%
500 to 550	51 to 58%	6.6	1	62%
550 to 600	58 to 66%	5.9	0.9	60%



DIAMETER OF SILVER NANOPARTICLES VS CO₂ COMPOSITION



SHELL THICKNESS OF DODECANETHIOL



DODECANETHIOL LIGAND SOLVATION

